

Live your Style EVERYWHERE.

With Design Your Slabs you can implement your creative ideas anywhere, with the guarantee of obtaining the maximum results from an aesthetic and technical perspective. In interior spaces, to give colour, character and personality to commercial and residential environments and in places dedicated to hospitality, entertainment and conviviality; in particularly wet areas such as spas, and wellness centres, and outdoors, with the creation of attractive façades, walls or other interventions with a surprising and long-lasting decorative impact.



Restaurants



Spa-Wellness



Big Projects



Shops/Offices



Living



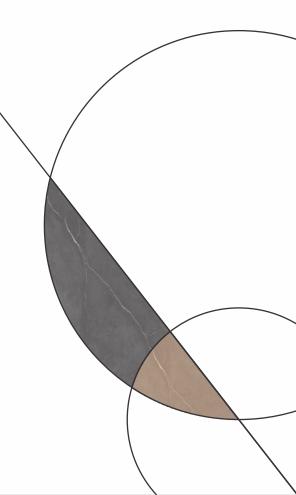
Bathroom



Kitchen



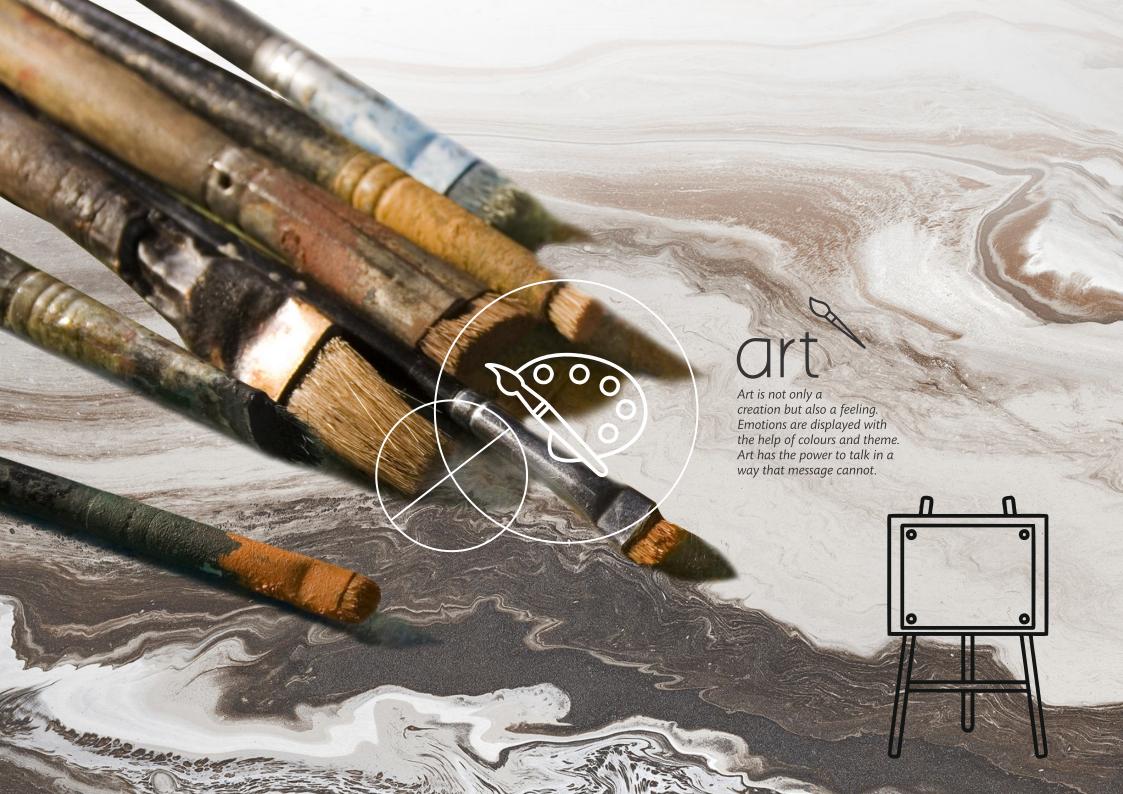
Children-Friendly Spaces



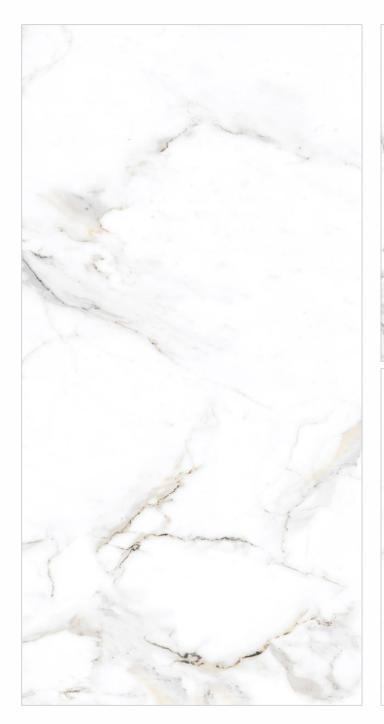
















statuario marble

80x 160cm



Thickness: 0.9cm



Finish: **GLOSSY**





HIGH STRENGTH



ECO FRIENDLY



RANDOM DESIGN













statuario volcano





Thickness: 0.9cm



Finish: **GLOSSY**







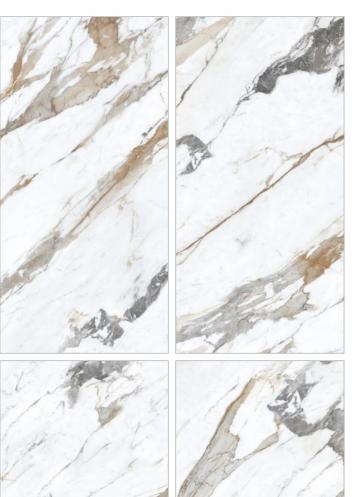












calacatta borghini





Thickness: 0.9cm



Finish: GLOSSY







ECO FRIENDLY



random design













calacatta oro

80x 160cm



Thickness: 0.9cm



Finish: **GLOSSY**





HIGH STRENGTH



ECO FRIENDLY

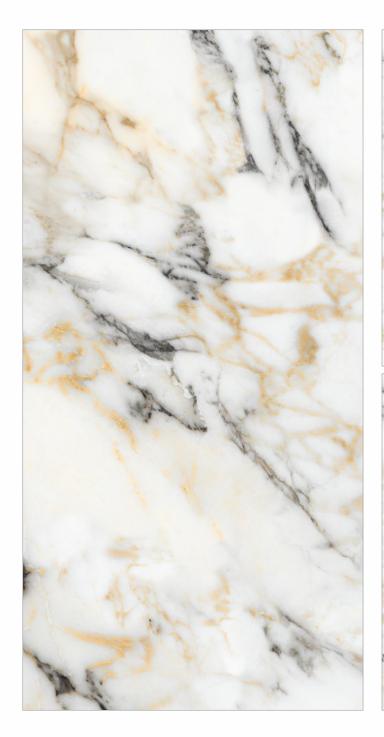


RANDOM DESIGN













calacatta `paonazzo

80x 160cm



Thickness: 0.9cm



Finish: GLOSSY







ECO FRIENDLY



RANDOM DESIGN













carrara albino





Thickness: 0.9cm



Finish: **GLOSSY**





HIGH STRENGTH



ECO FRIENDLY



random design











carrara paonazzo





Thickness: 0.9cm



Finish: **GLOSSY**





HIGH STRENGTH



ECO FRIENDLY



RANDOM DESIGN











golden spider





Thickness: 0.9cm



Finish: **GLOSSY**





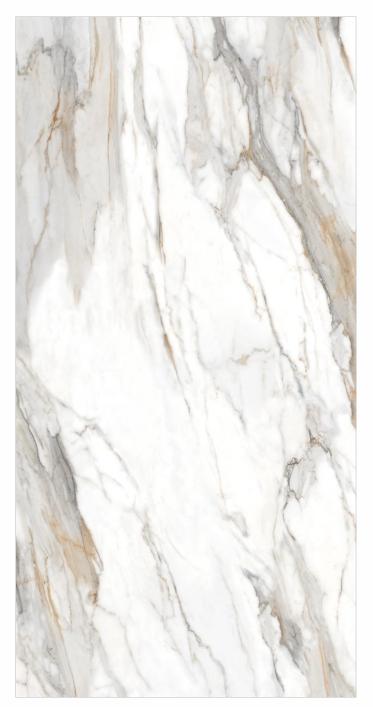














macchia vecchia





Thickness: 0.9cm



Finish: **GLOSSY**





HIGH STRENGTH



ECO FRIENDLY



RANDOM DESIGN











white volakas





Thickness: 0.9cm



Finish: GLOSSY





HIGH STRENGTH



ECO FRIENDLY



random design

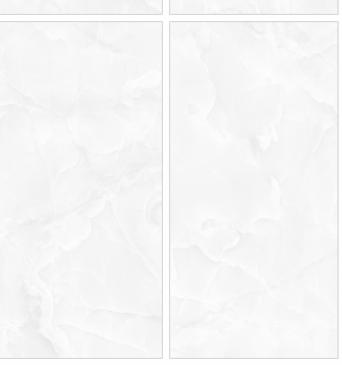












silver onyx





Thickness: 0.9cm











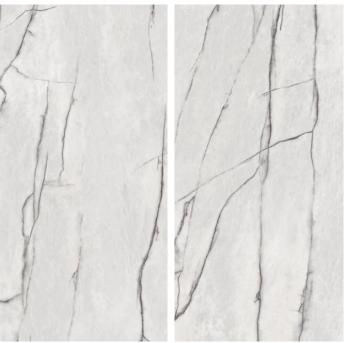












lilac white

80x 160cm



Thickness: 0.9cm



Finish: **GLOSSY**





HIGH STRENGTH



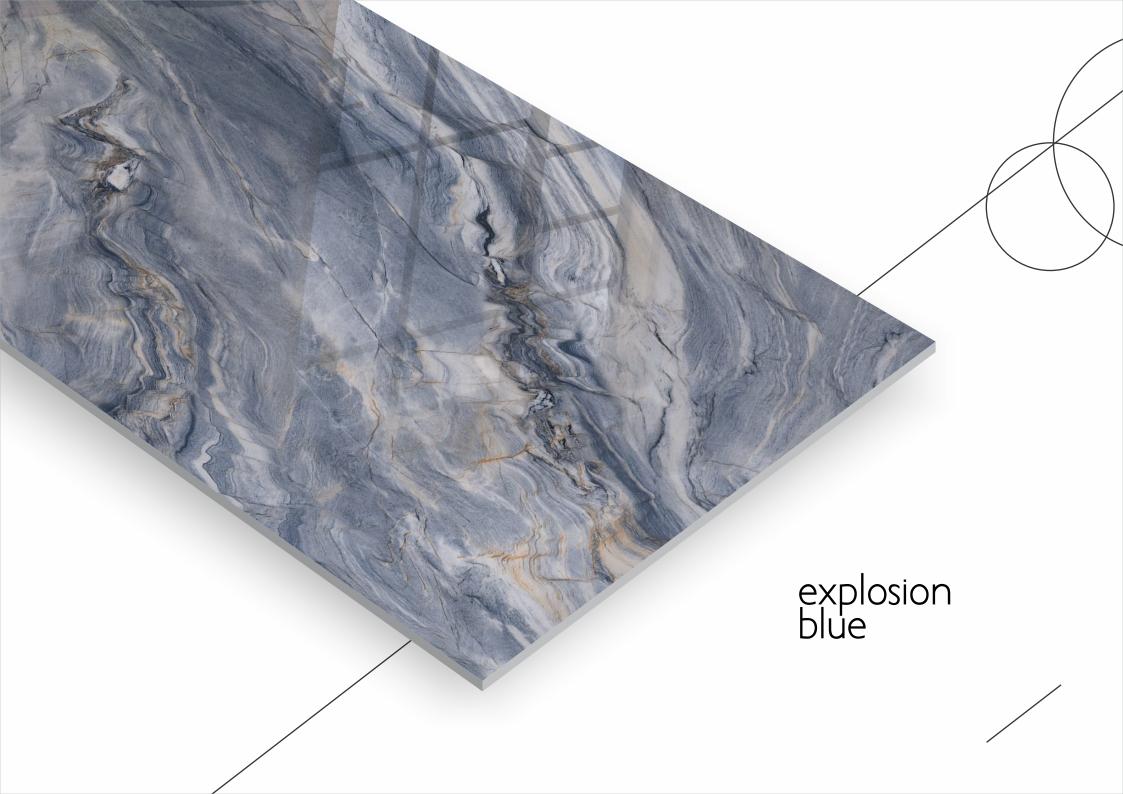
ECO FRIENDLY



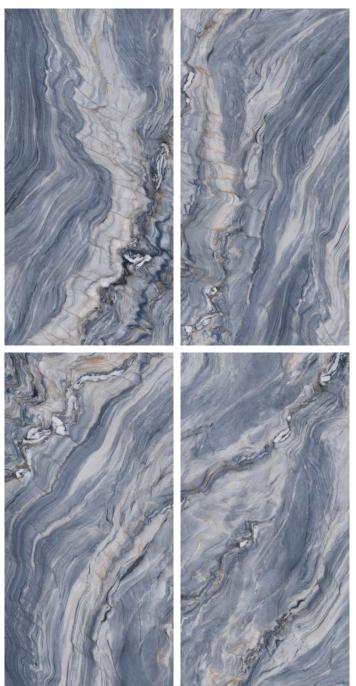
RANDOM DESIGN











explosion blue

80x 160cm



Thickness: 0.9cm





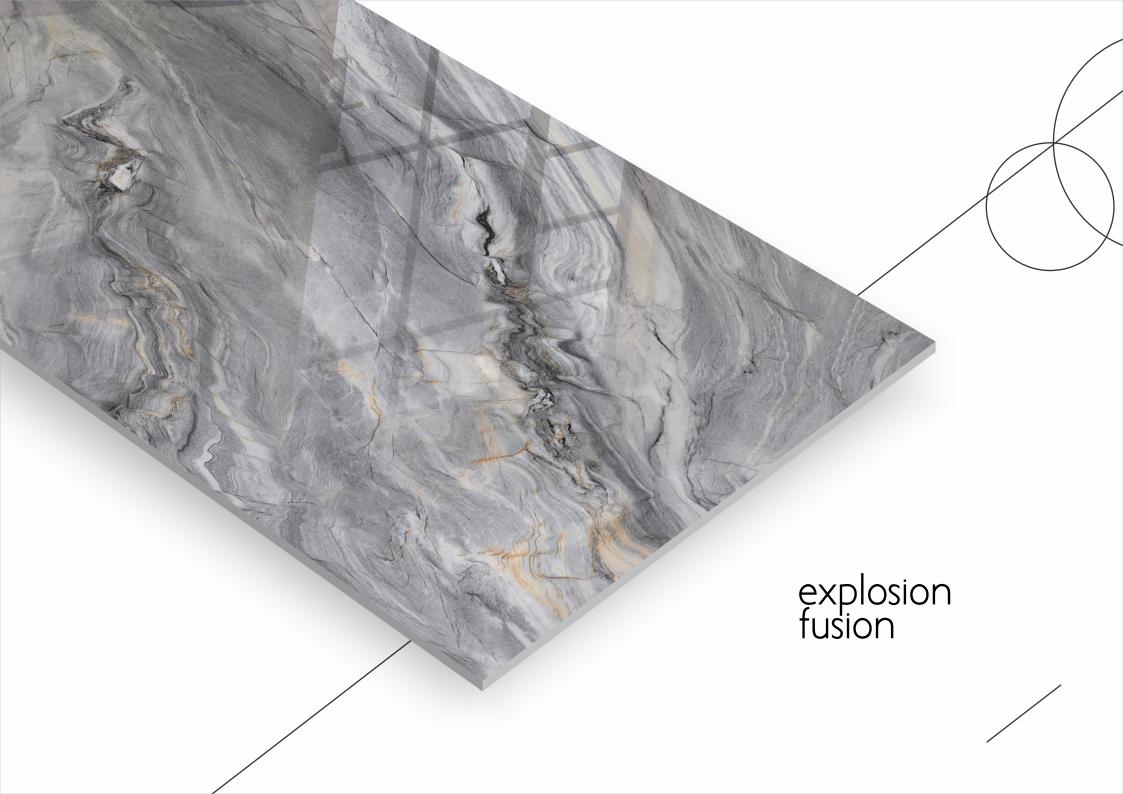




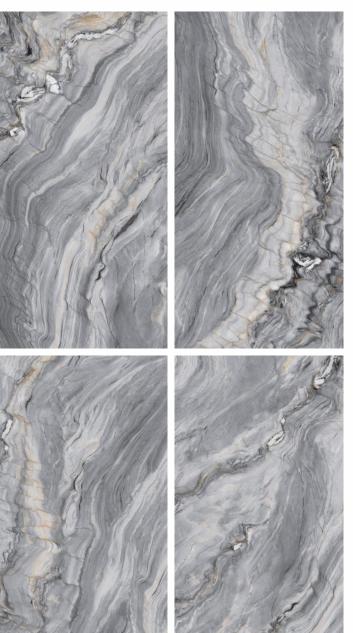












explosion fusion

80x 160cm



Thickness: 0.9cm



Finish: GLOSSY





HIGH STRENGTH



ECO FRIENDLY



random design











flurry brown

80x 160cm



Thickness: 0.9cm



Finish: **GLOSSY**





HIGH STRENGTH



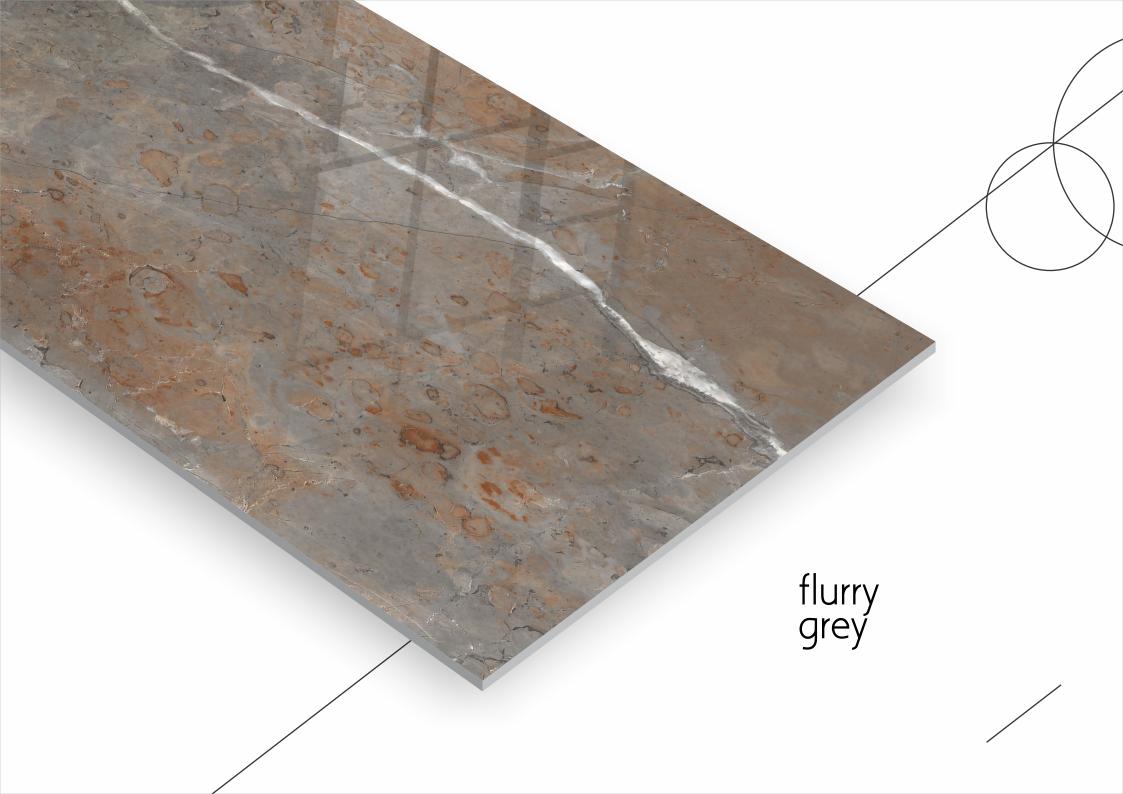
ECO FRIENDLY



RANDOM DESIGN











flurry grey

80x 160cm



Thickness: 0.9cm





















golden river





Thickness: 0.9cm





















silver river

80x 160cm



Thickness: 0.9cm









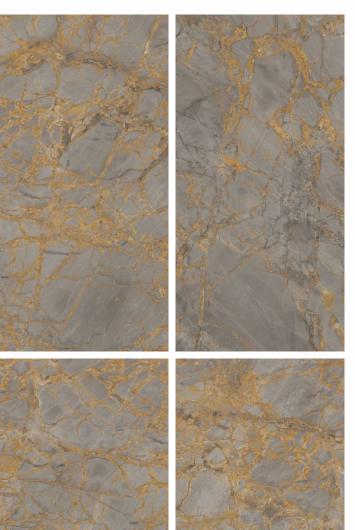












hakate dragon





Thickness: 0.9cm



Finish: **GLOSSY**





HIGH STRENGTH



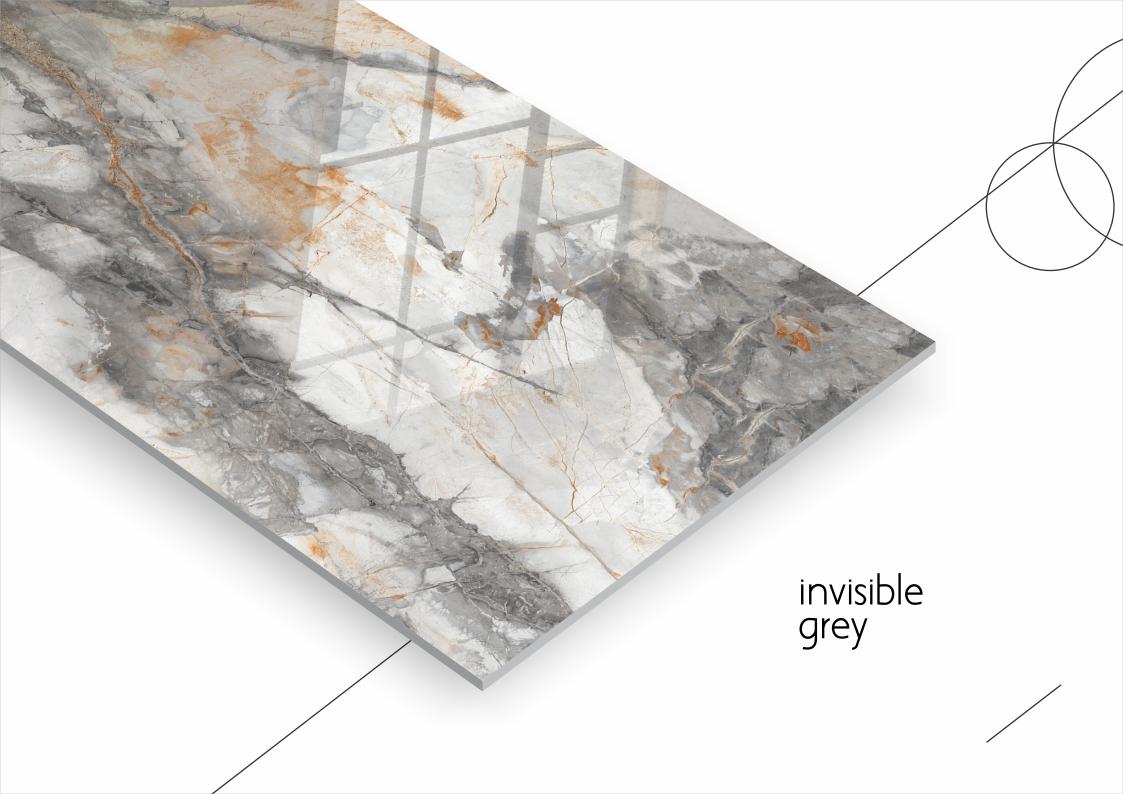
ECO FRIENDLY

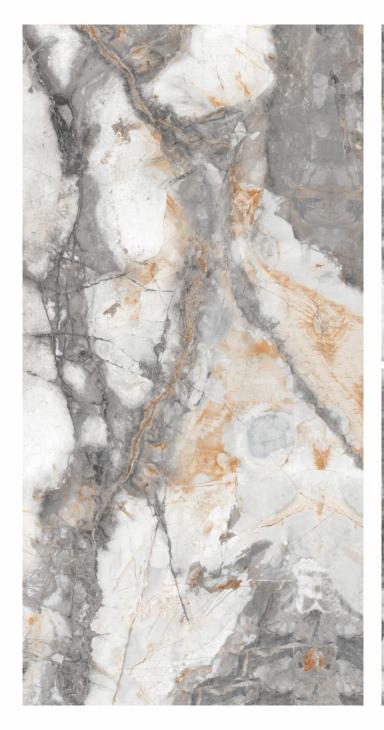


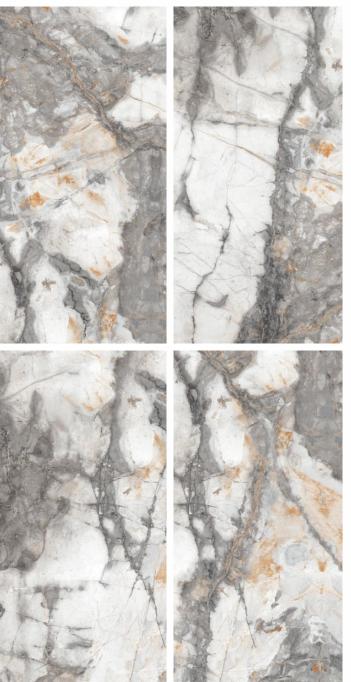
RANDOM DESIGN











invisible grey

80x 160cm



Thickness: 0.9cm



Finish: GLOSSY







ECO FRIENDLY



RANDOM DESIGN













noche travertine real





Thickness: 0.9cm



Finish: **GLOSSY**



HIGH STRENGTH



ECO FRIENDLY



RANDOM DESIGN













noche travertine silver

80x 160cm



Thickness: 0.9cm



Finish: **GLOSSY**







ECO FRIENDLY



RANDOM DESIGN













noche travertine brown

80x 160cm



Thickness: 0.9cm



Finish: **GLOSSY**







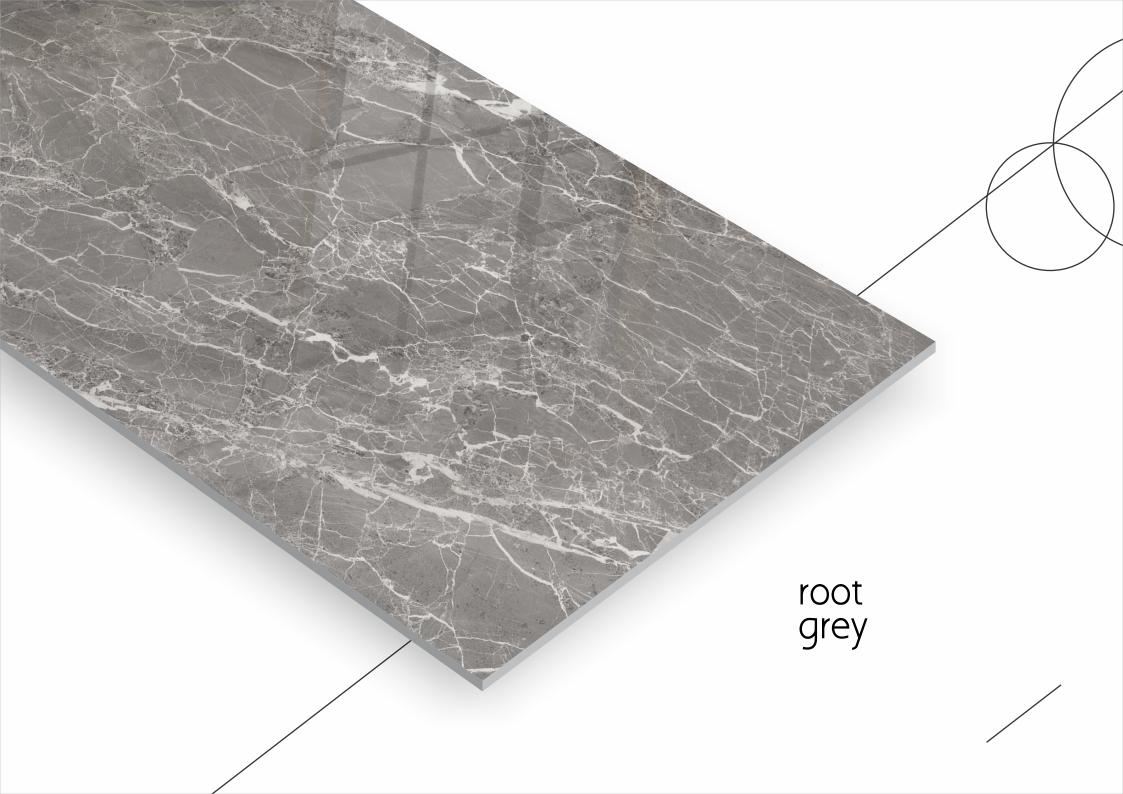
ECO FRIENDLY



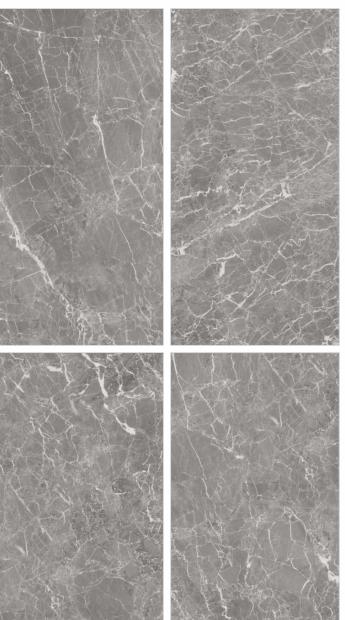
RANDOM DESIGN











root grey

80x 160cm



Thickness: 0.9cm



Finish: **GLOSSY**





HIGH STRENGTH



ECO FRIENDLY



RANDOM DESIGN











root bianco





Thickness: 0.9cm



Finish: GLOSSY





HIGH STRENGTH



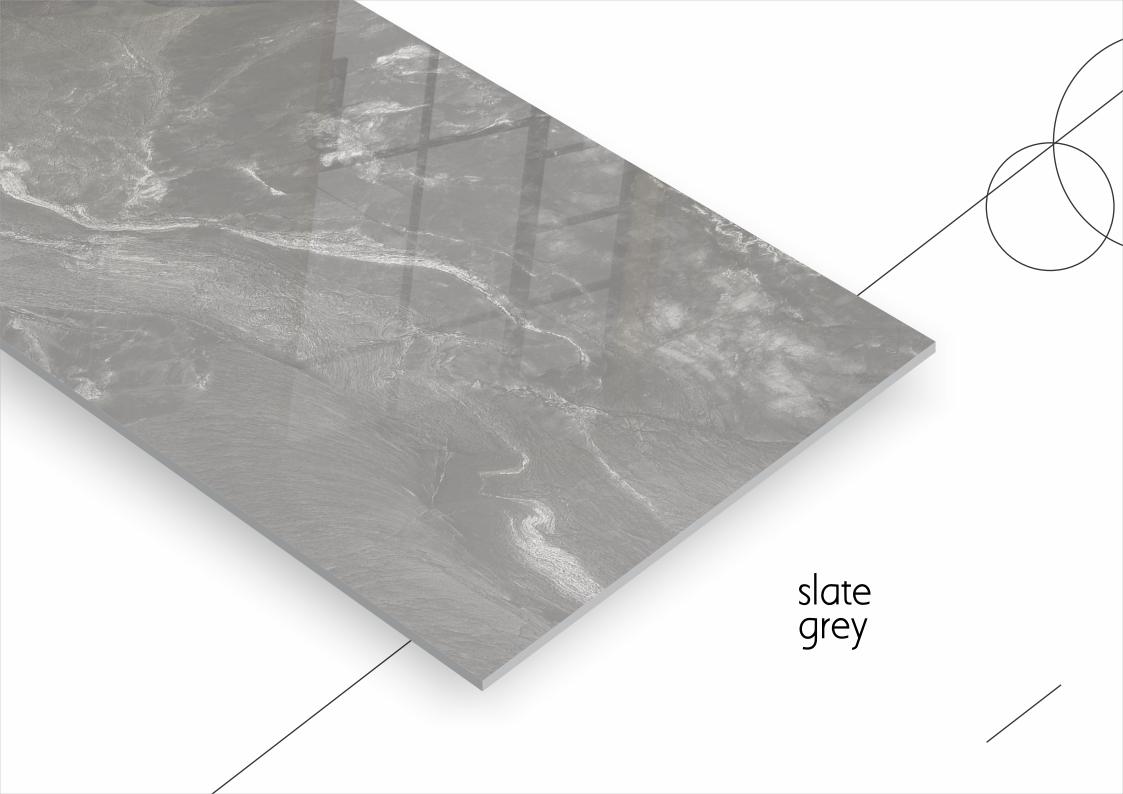
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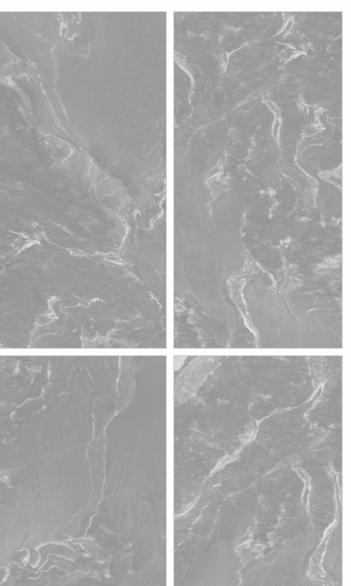
RANDOM DESIGN











slate grey

80x 160cm



Thickness: 0.9cm



Finish: GLOSSY





HIGH STRENGTH



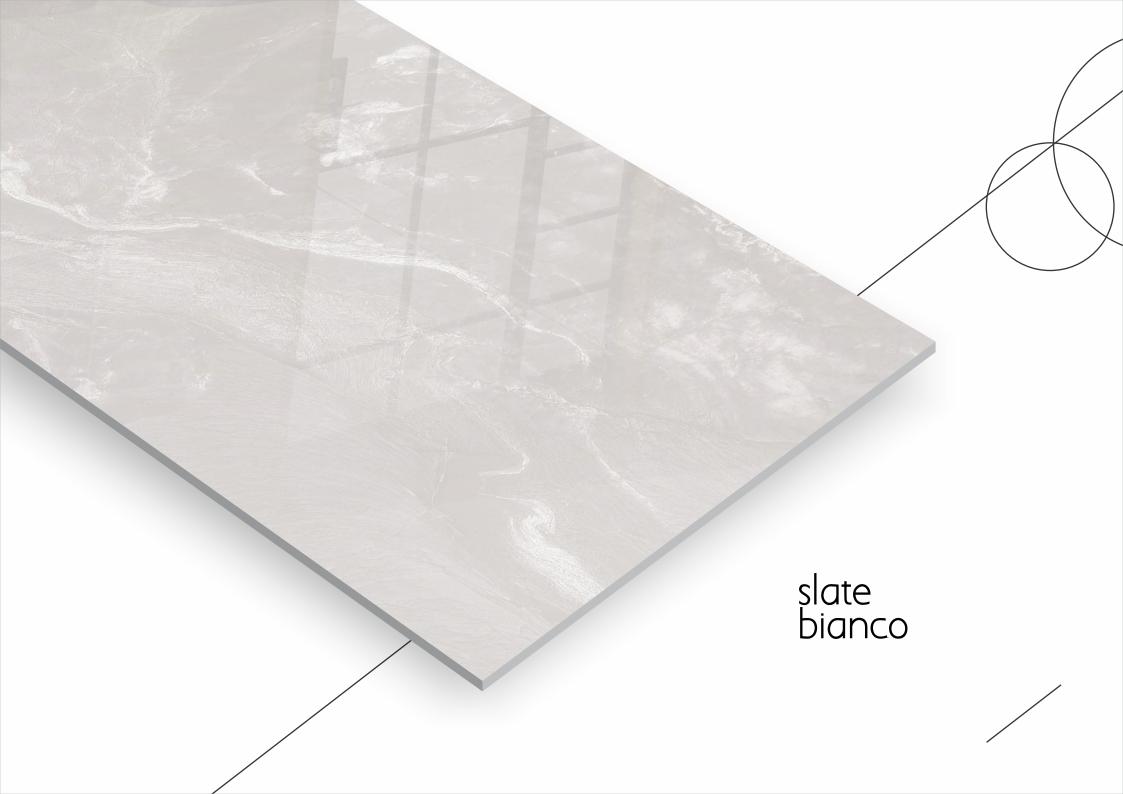
ECO FRIENDLY



random design











slate bianco





Thickness: 0.9cm



Finish: GLOSSY





high strength



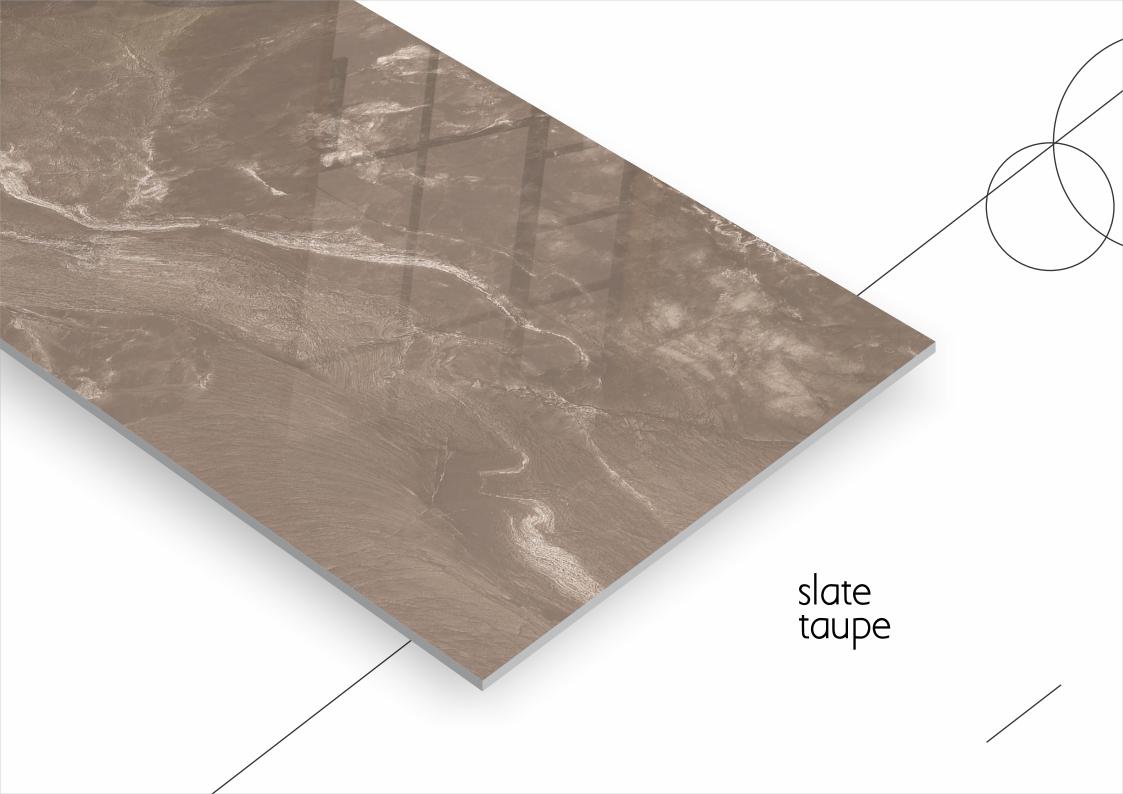
ECO FRIENDLY



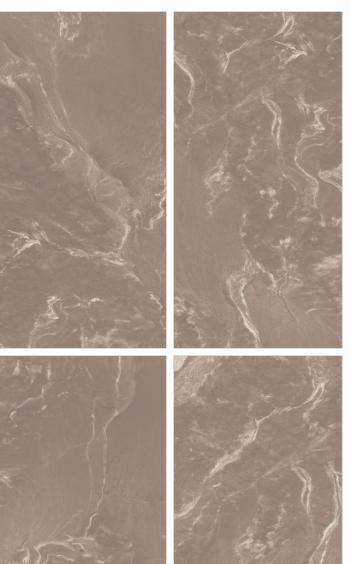
random design











slate taupe

80x 160cm



Thickness: 0.9cm



Finish: **GLOSSY**







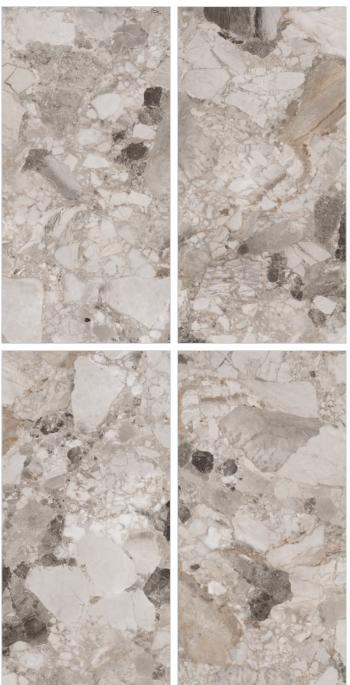












superceppo tan





<u>→</u> Thi

Thickness: 0.9cm



Finish: **GLOSSY**





HIGH STRENGTH



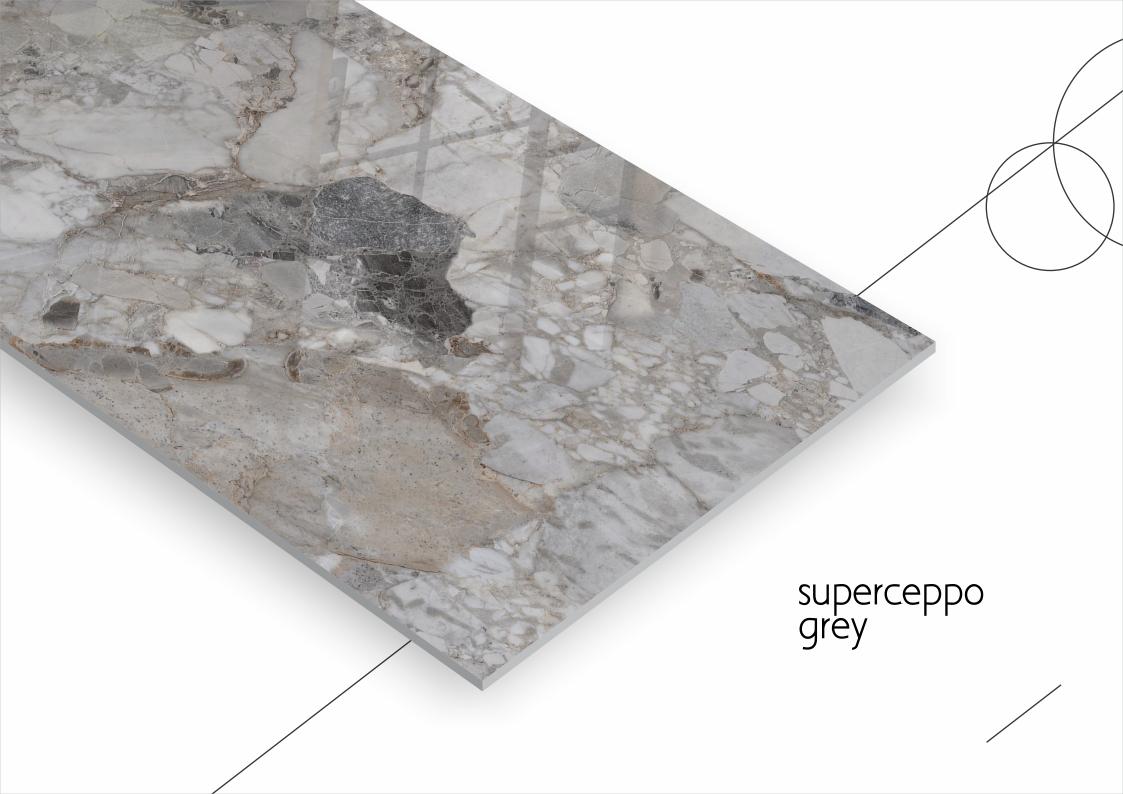
ECO FRIENDLY



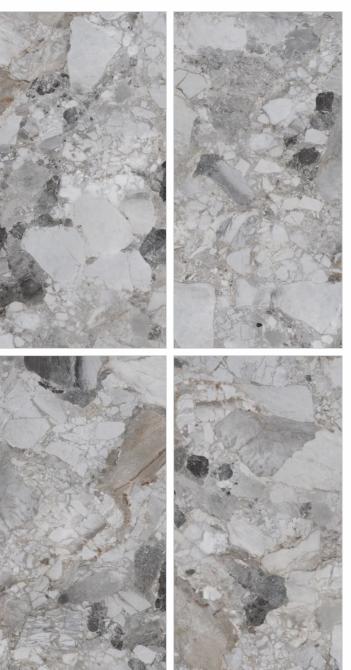
RANDOM DESIGN











superceppo grey

80x 160cm



Thickness: 0.9cm



Finish: **GLOSSY**







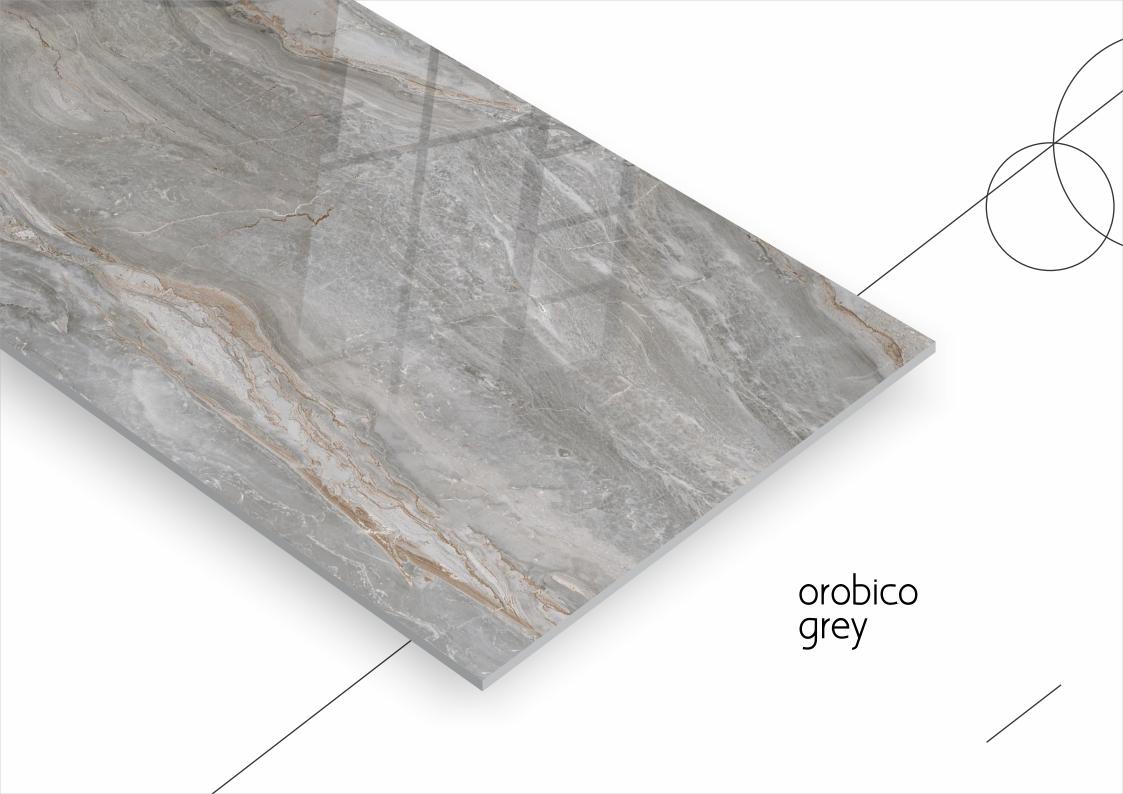
ECO FRIENDLY



RANDOM DESIGN











orobico grey





Thickness: 0.9cm



Finish: GLOSSY





HIGH STRENGTH



ECO FRIENDLY



RANDOM DESIGN











orobico brown





Thickness: 0.9cm



Finish: GLOSSY





HIGH STRENGTH



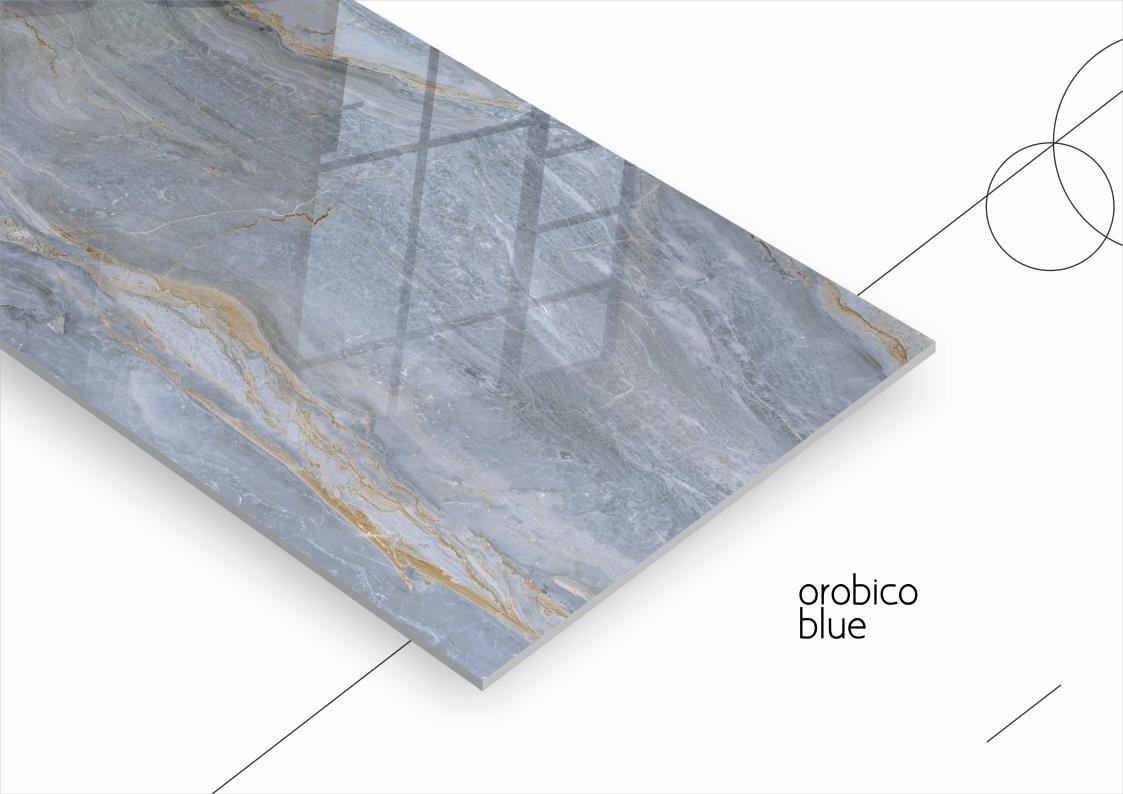
ECO FRIENDLY

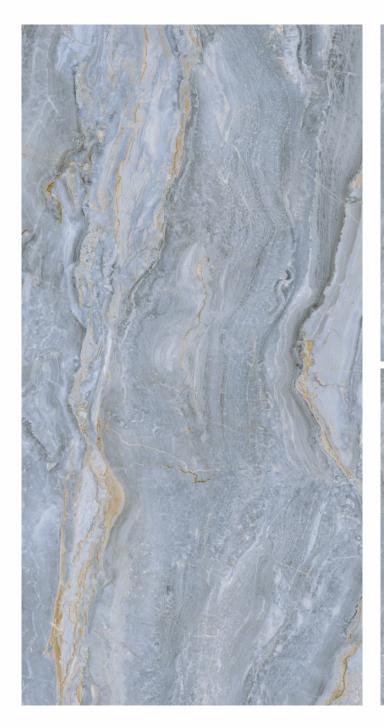


random design











orobico blue





Thickness: 0.9cm



Finish: **GLOSSY**





HIGH STRENGTH



ECO FRIENDLY



RANDOM DESIGN











grey william

80x 160cm



Thickness: 0.9cm



Finish: **GLOSSY**





HIGH STRENGTH



ECO FRIENDLY



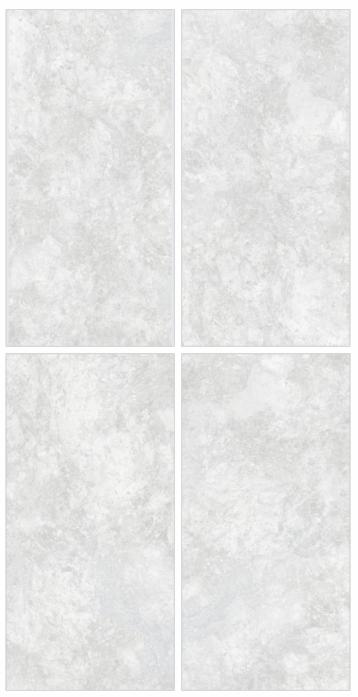
RANDOM DESIGN











white william





Thickness: 0.9cm



Finish: **GLOSSY**



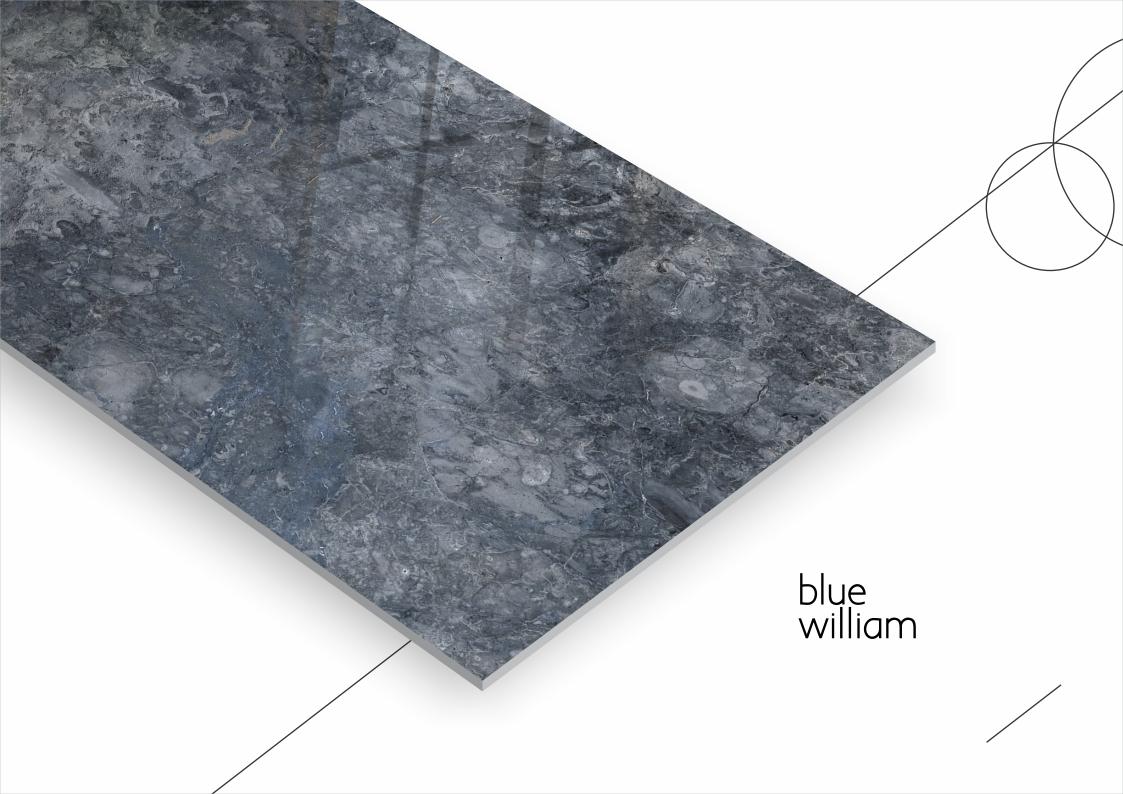




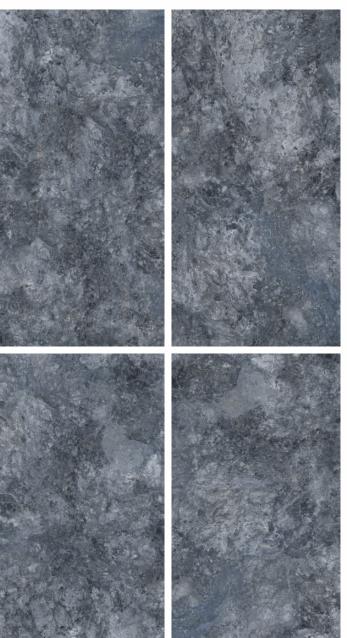












blue william

80x 160cm



Thickness: 0.9cm



Finish: **GLOSSY**





HIGH STRENGTH



ECO FRIENDLY



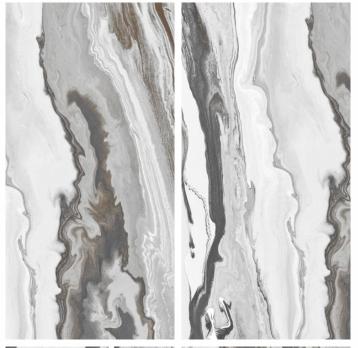
RANDOM DESIGN













liquido grey

80x 160cm



Thickness: 0.9cm



Finish: GLOSSY





HIGH STRENGTH



ECO FRIENDLY



RANDOM DESIGN













liquido taupe

80x 160cm



Thickness: 0.9cm



Finish: GLOSSY





HIGH STRENGTH



ECO FRIENDLY



RANDOM DESIGN











rosalia pine





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Thickness: 0.9cm



Finish: **GLOSSY**





HIGH STRENGTH



ECO FRIENDLY



random design











silvia beige





Thickness: 0.9cm



Finish: **GLOSSY**













Technical Specifications

CHARACTERISTICS	STANDARD AS PER ISO-13006/EN14411 GROUP BIA	OUR VALUE OF PGVT	OUR VALUE OF GVT	TEST METHOD
REGULATORY PROPERTIES				
Deviation in length & width	±0.5 %	±0.1 %	±0.1 %	ISO-10545-2
Deviation in thickness	±5.0 %	±4.0 %	±4.0 %	ISO-10545-2
Straightness in side	±0.5 %	±0.1 %	±0.1 %	ISO-10545-2
Rectangularity	±0.6 %	±0.1 %	±0.1 %	ISO-10545-2
Surface flatness	±0.5 %	±0.2 %	±0.2 %	ISO-10545-2
Color difference	Unaltered	No change	No change	ISO-10545-16
Glossiness	As per mfg.	Min. 90%	Min. 4%	GLOSSOMETER
SURFACE MECHANICAL PROPERTIES				
Water absorption	< 0.50 %	< 0.05 %	< 0.05 %	ISO-10545-3
Apparent density	> 2.0 g/cc	> 2.10 g/cc	> 2.10 g/cc	DIN 51082
MASSIVE MECHANICAL PROPERTIES				
Modulus of rupture	Min. 35 N/mm ²	Min. 40 N/mm ²	Min. 40 N/mm ²	ISO-10545-4
Breaking strength	Min. 1300 N	Min. 2000 N	Min. 2000 N	ISO-10545-4
Impact resistance	as per mfg.	Min. 0.55	Min. 0.55	ISO-10545-5
SURFACE MECHANICAL PROPERTIES				
Surface abrasion resistance	as per mfg.	Min. Class-3	Min. Class-4	ISO-10545-7
MOH's hardness	as per mfg.	Min. 4	Min. 5	EN 101
THERMO HYDROMETRIC PROPERTIES				
Frost resistance	No damage	No damage	No damage	ISO-10545-12
Thermal shock resistance	No damage	No damage	No damage	ISO-10545-9
Moisture expansion	Nil	Nil	Nil	ISO-10545-10
Thermal expansion (COE)	Max. 9.0x10 ⁻⁶	Max. 6.5x10 ⁻⁶	Max. 6.5x10 ⁻⁶	ISO-10545-8
Crazing resistance	as per mfg.	Min. 10 Cycle	Min. 10 Cycle	ISO-10545-11
CHEMICAL PROPERTIES				
Chemical resistance	No damage	No damage	No damage	ISO-10545-13
Stain resistance	Resist ant	Resistant	Resistant	ISO-10545-14
SAFETY PROPERTIES				
Slip resistance	as per mfg.	> 0.40	> 0.40	ISO-10545-17
Fire resistance	as per mfg.	Fireproof	Fireproof	N. A.
Lead & Cadmium given off by glazed tiles	as per mfg.	Doesn't yield Pb & Cd	Doesn't yield Pb & Cd	ISO-10545-15

Packing Details

Sr. No.	Size	Thickness (approx*)	Pieces / Box	Area / Box (approx*)	
1	80x160 cm	0.9cm	2pcs.	2.56 sq. mtr.	52

Cutting Specifications

Cuttina with disk

In order to do a correct cutting into one slab 12mm (1/2") it is recommended the use of segmented cutting disks and specifications as described below.

Disk diameter	RPM	Cutting speed (m/min)-(feet/min)
300 mm - 12"	2600 rpm	1/2 m/min - 4 feet/min
350 mm - 14"	2300 rpm	1/2 m/min - 4 feet/min
400 mm - 16"	1900 rpm	1/2 m/min - 4 feet/min

To ensure correct finishes, it is recommended lowering the speed at both ends to 25% 0.3m/min - 1 feet/min. If the cutting also requires beveling it is also recommend to slow the speed in the cutting path to 0.6 m/min - 2feet/min.

In order to avoid stress into the slab, it is imperative the use of cutting surfaces that are perfectly levelled and good disk refrigeration. The disk must have a direct application to the cutting edge with refrigeration liquid or water during all the operation.

For inner cutting, as it has been said before, is mandatory the prior drilling at the corners to ensure a $5 \text{mm} - 3/16^{\circ}$ radius. Therefore, the drill must have $10 \text{ mm} - 6/16^{\circ}$ diameter or more.

Water jet cutting

Before starting the waterjet cutting it is advisable to secure the surface and check the flatness of the slab on the support structure for cutting.

Unless necessary (Ex. to create a cavity), the cut must begin and finish outside the slab, always respecting 50 mm - 2" of perimeter during the cutting to avoid accumulation of stresses. The pressure should not exceed 4000 bar and the linear cutting speed should be around 0.6 m / min - 2 feet / min

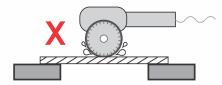
As long as the technical capacity of the cutting machine allows it, it is advisable to finish all the cuts towards the edge of the slab and avoid all the endings at the central area of the slab.

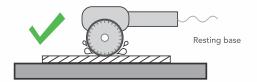
Cutting stresses

In order to minimize the residual stresses in a slab it is advisable, regardless of the cutting method employed, to remove 25~mm - 1" from the total perimeter of the slab.

This not only mitigates the future stresses but also eliminates all possible stress that the material has accumulated during its manufacture, handling or transport until is finally done any operation into the slab.

Cutting





Drilling

