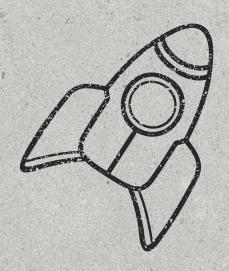
600x1200mm | GVT Matt Series



touch has a memory

More clean and chic finish across the entire surface leaving no imprints.







live your style everywhere

With Design Your Slabs you can implement your creative ideas anywhere, with the guarantee of obtaining the maximum results from an aesthetic and technical perspective. In interior spaces, to give colour, character and personality to commercial and residential environments and in places dedicated to hospitality, entertainment and conviviality; in particularly wet areas such as spas, and wellness centres, and outdoors, with the creation of attractive façades, walls or other interventions with a surprising and long-lasting decorative impact.





first **emotional** comfort

reduced glare to enhance the aesthetic appearance for classic touch.

- high strength
- eco friendly
- random design
- Now maintenance









marvel stone white





Thickness: 9mm

Finish: **MATT**



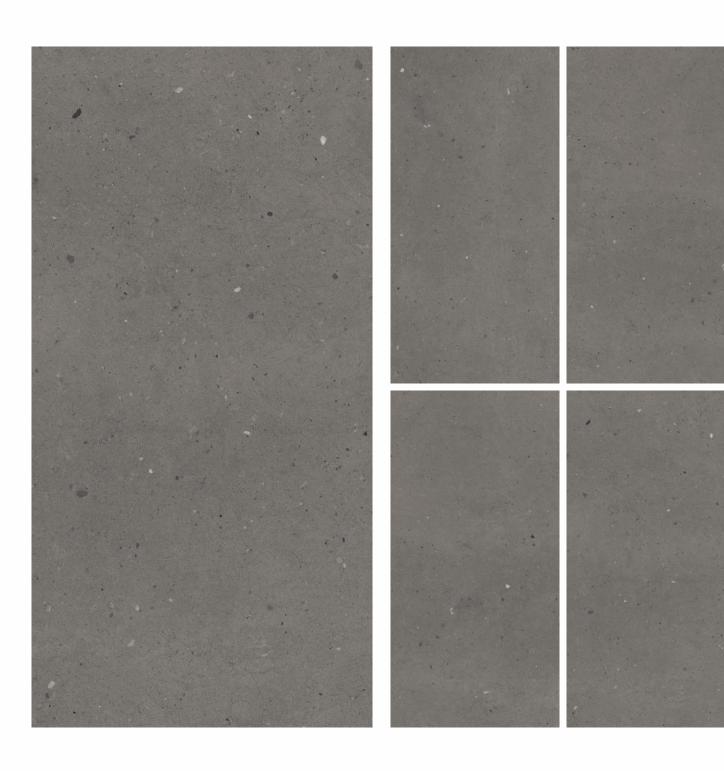
ECO FRIENDLY











marvel stone grey





Thickness: 9mm

Finish: **MATT**



ECO FRIENDLY



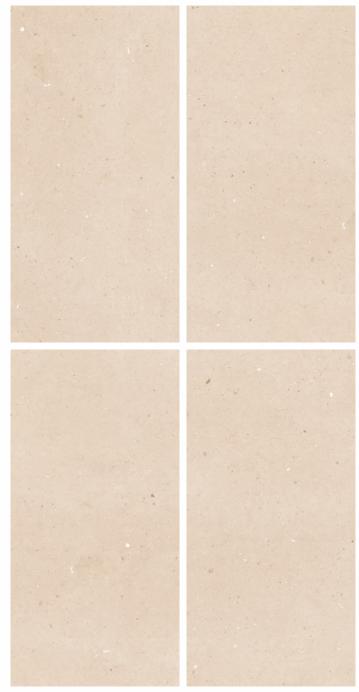












marvel stone crema





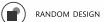
Thickness: 9mm

Finish: **MATT**



2

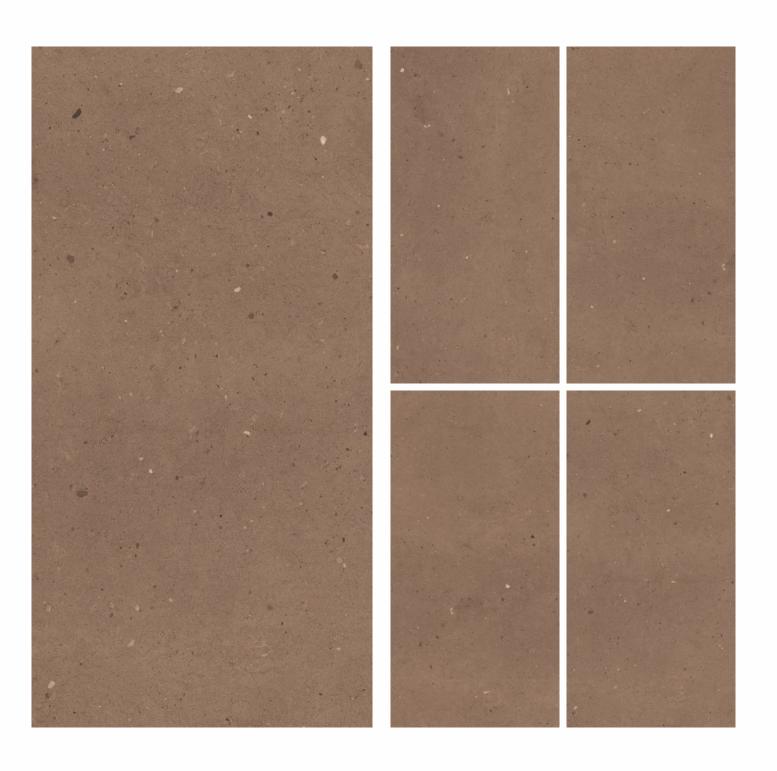












marvel stone bronze

600x 1200mm



Thickness: 9mm

Finish: MATT



FCO EDIENIDI

)) ECO FRIENDLY







marvel stone bianco

600x 1200mm





marvel stone bianco





Thickness: 9mm

Finish: MATT



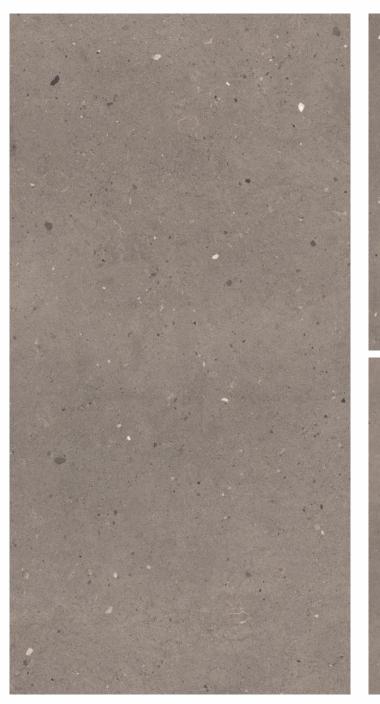














marvel stone choco

600x 1200mm



Thickness: 9mm

Finish: MATT



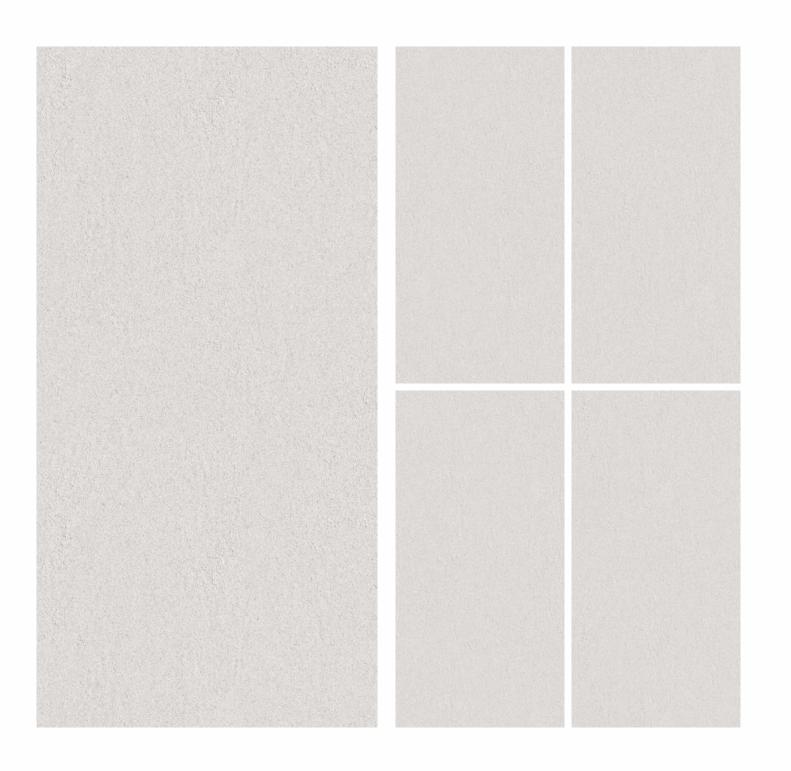


random design





sandy white 600x 1200mm



sandy white

600x 1200mm



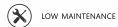
Thickness:9mm

Finish: **MATT**



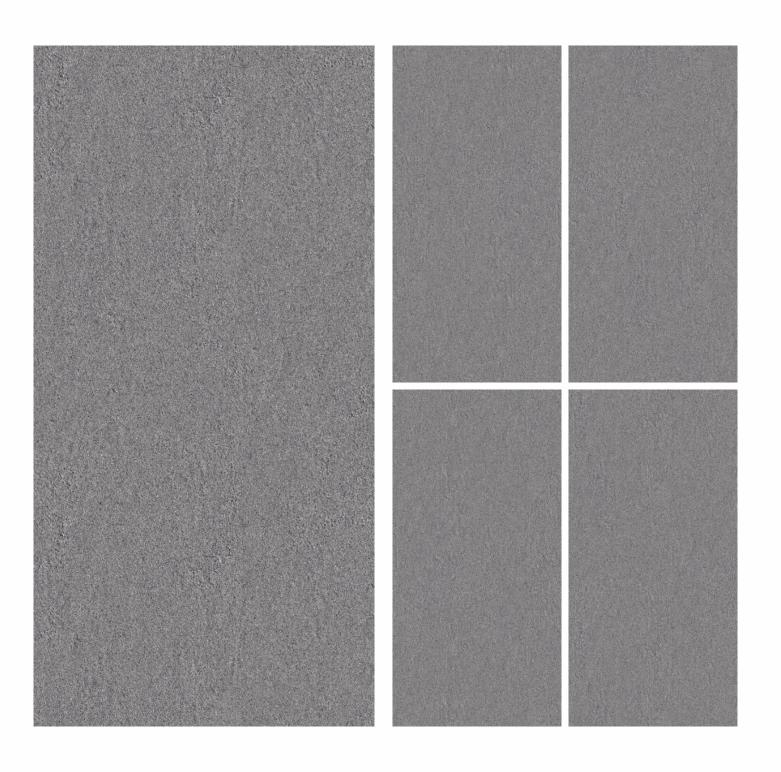












sandy black

600x 1200mm



Thickness: 9mm

Finish: MATT



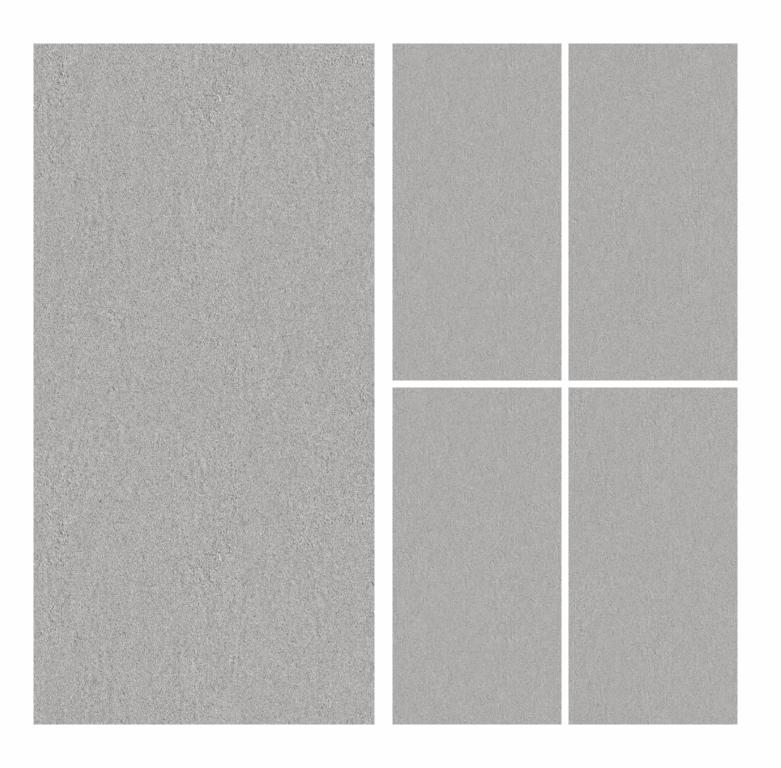


random design









sandy grey





Thickness: 9mm

Finish: MATT



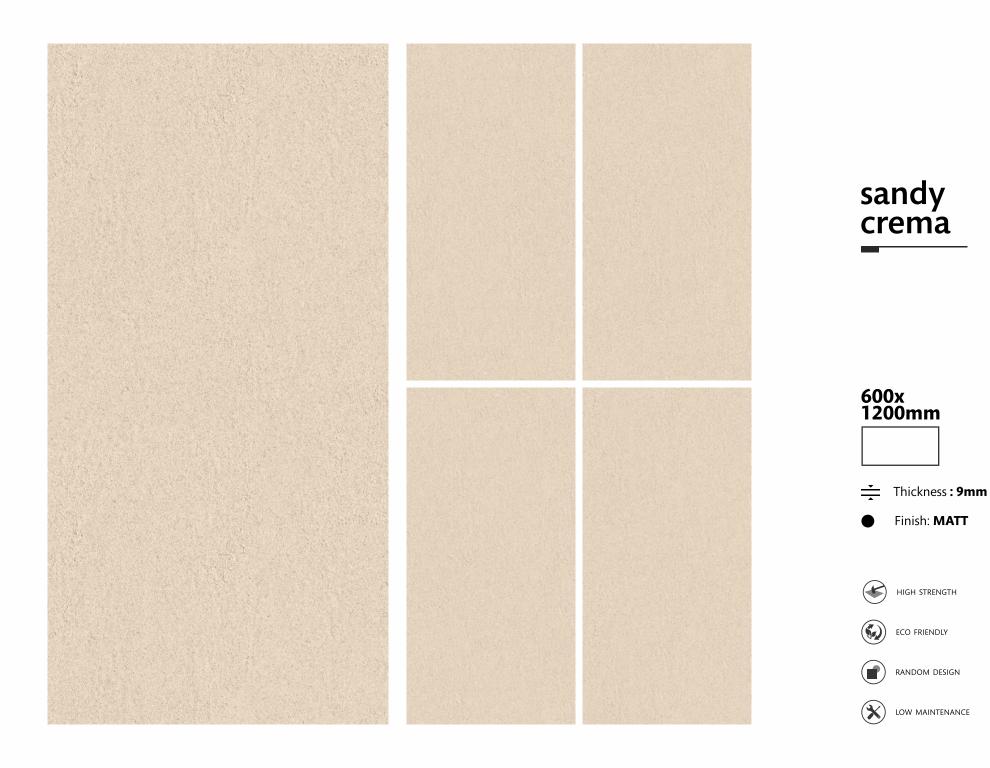


random design





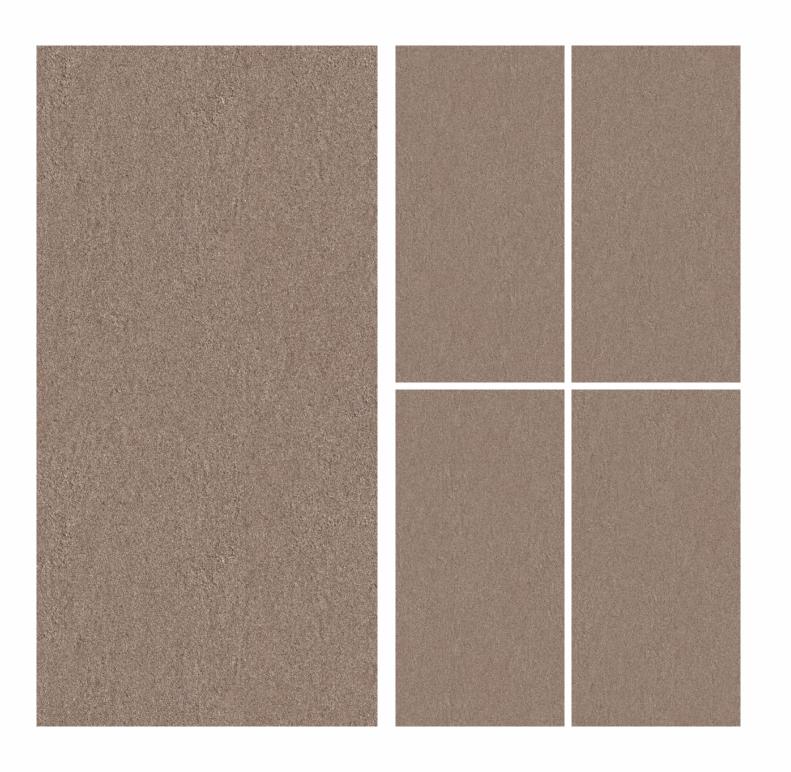
sandy crema 600x 1200mm





sandy crema & choco





sandy choco

600x 1200mm



Thickness: 9mm

Finish: MATT





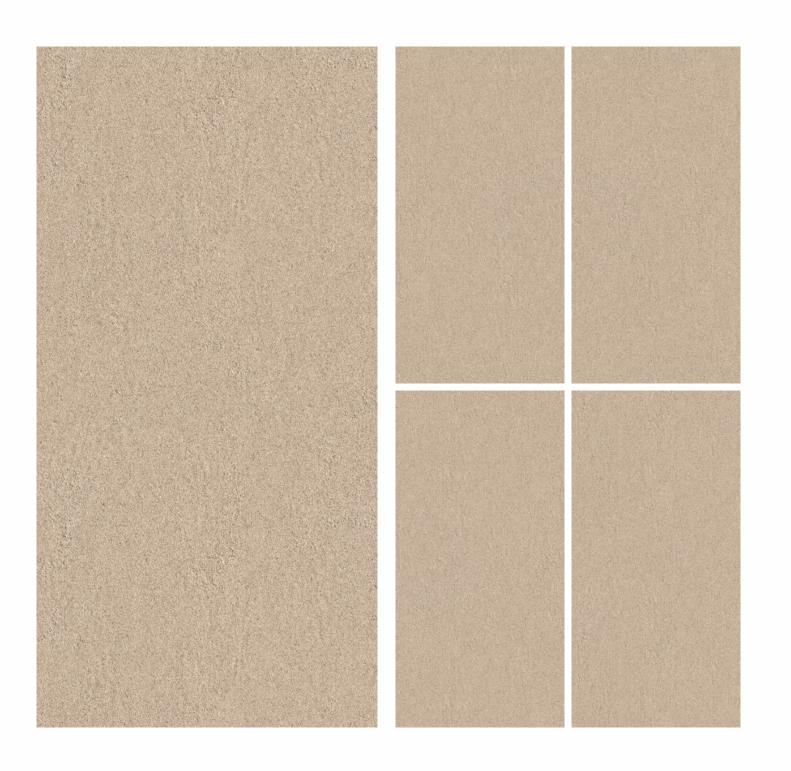






sandy crema & choco





sandy gold





Thickness: 9mm

Finish: MATT





ECO FRIENDLY



random design

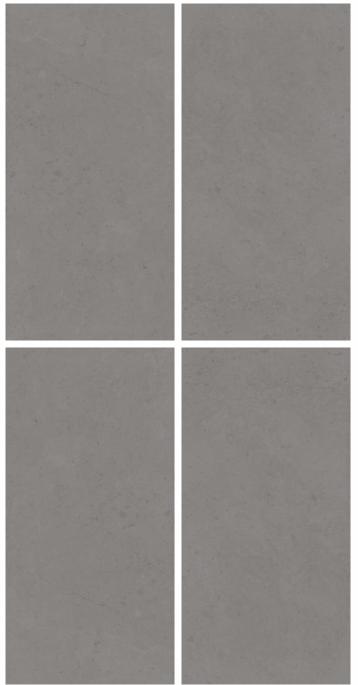




rocker grafite

600x 1200mm





rocker grafite





Thickness: 9mm

Finish: MATT





ECO FRIENDLY



random design





rocker grey 600x 1200mm



rocker grey





Thickness: 9mm

Finish: MATT



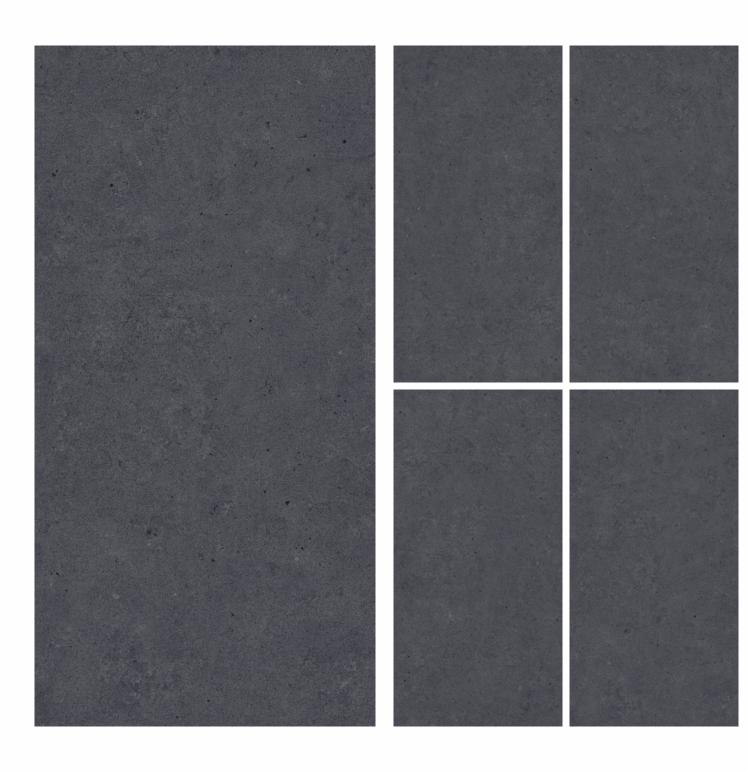
ECO FRIENDLY











rocker black

600x 1200mm



Thickness:9mm

Finish: MATT



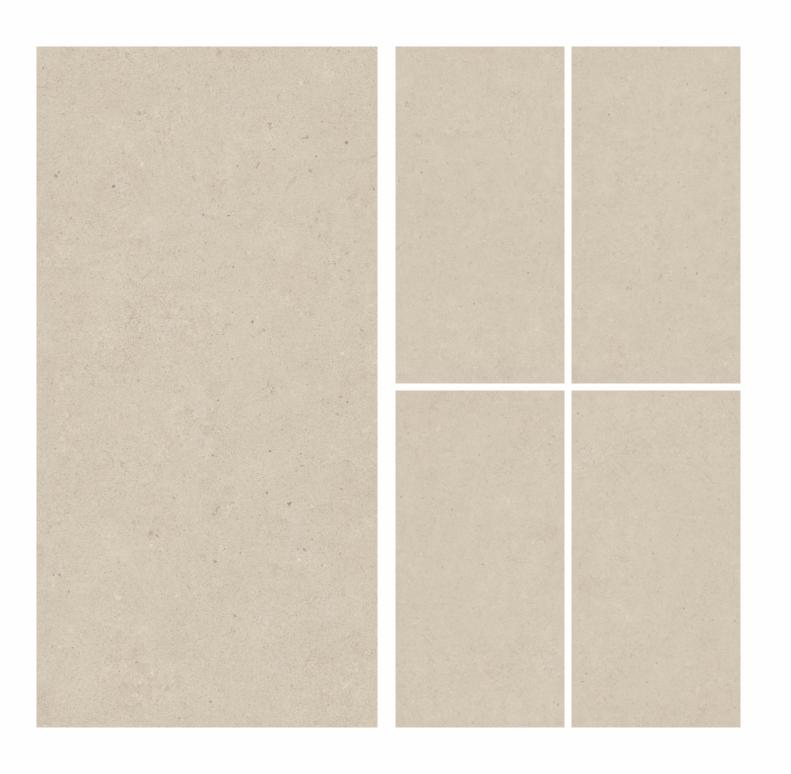


RANDOM DESIGN





rocker ivory 600x 1200mm



rocker ivory





Thickness: 9mm

Finish: MATT





ECO FRIENDLY

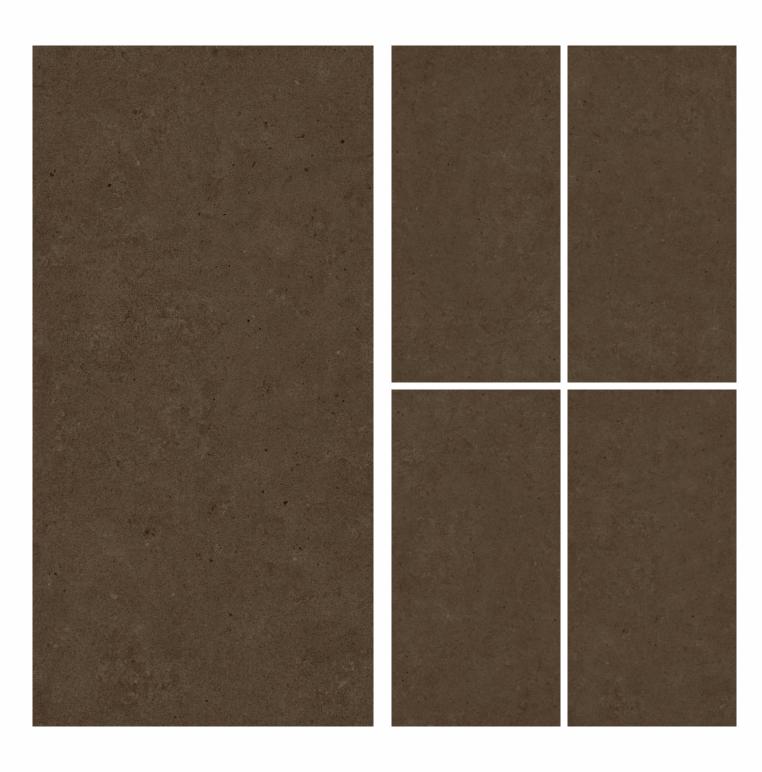


random design









rocker choco

600x 1200mm



Thickness: 9mm

Finish: MATT



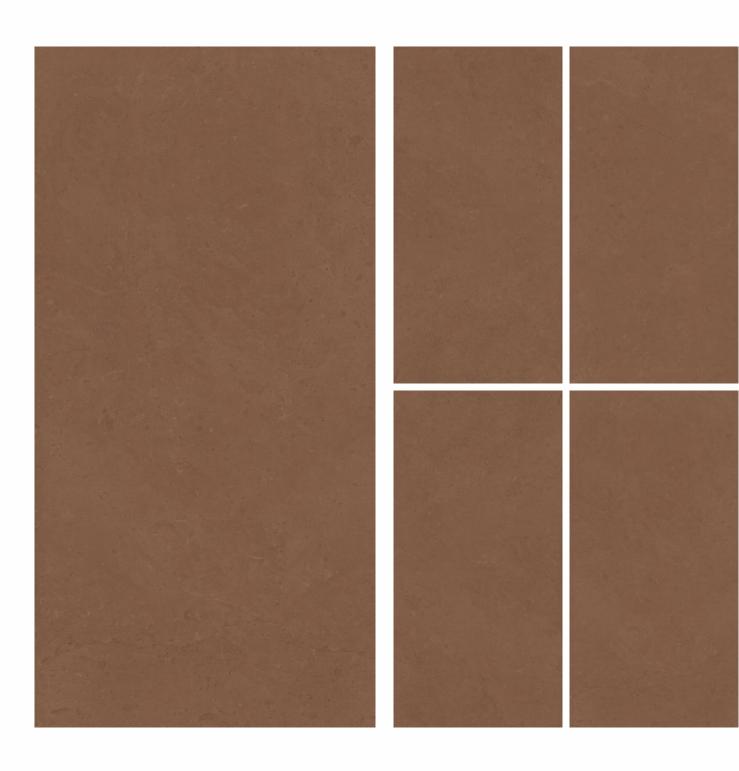


random design









rocker cotto

600x 1200mm



Thickness: 9mm

Finish: MATT





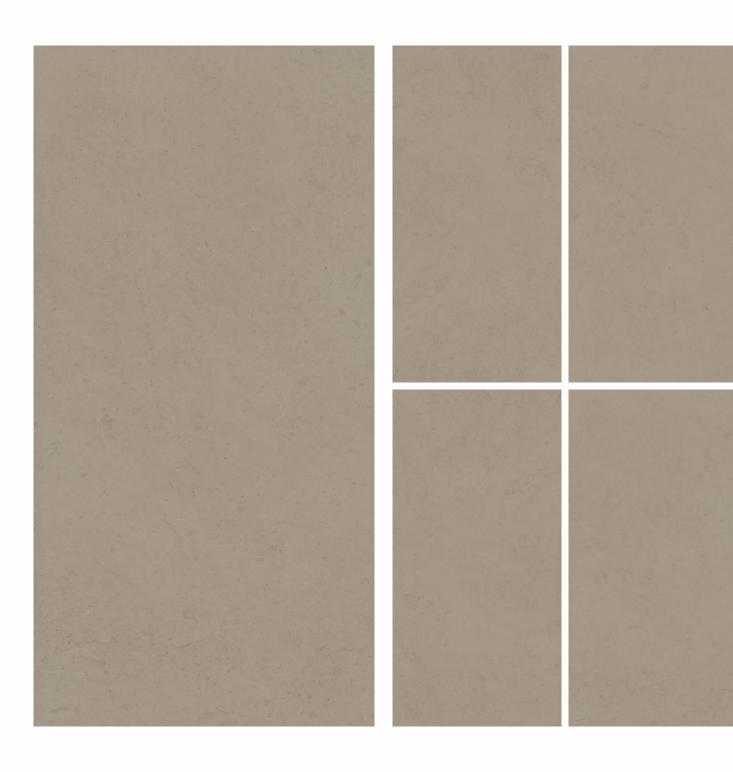






rocker bronze

600x 1200mm



rocker bronze

600x 1200mm



Thickness:9mm

Finish: MATT





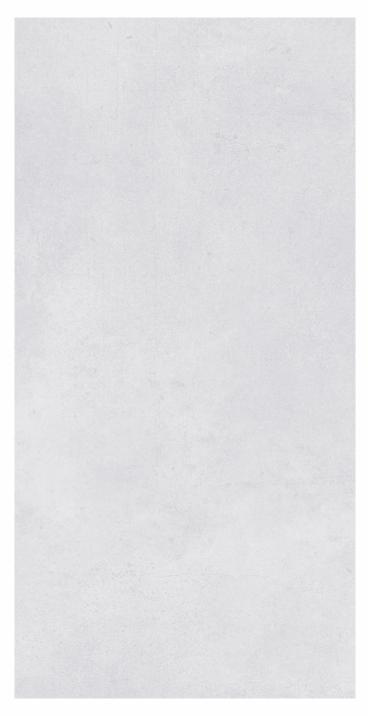


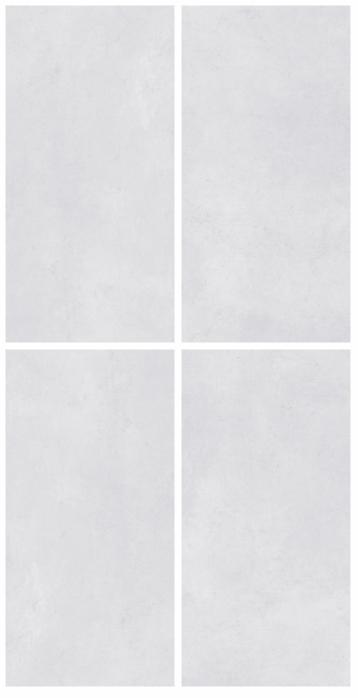




norman bianco

600x 1200mm





norman bianco





Thickness: 9mm

Finish: **MATT**



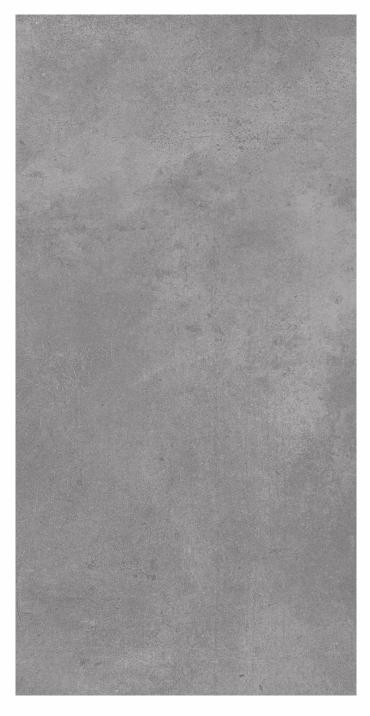


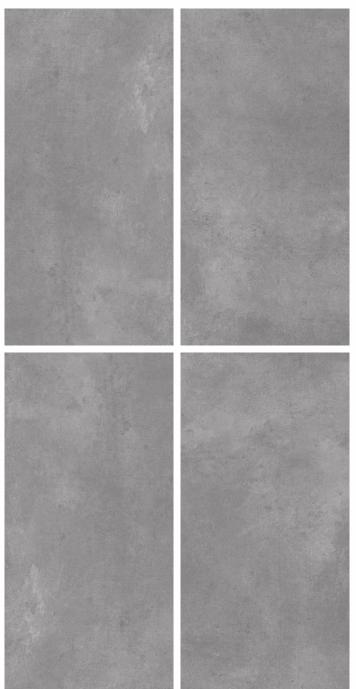












norman grey





Thickness: 9mm

Finish: MATT





ECO FRIENDLY



random design





Technical Specifications

CHARACTERISTICS	STANDARD AS PER ISO-13006/EN14411 GROUP BIA	OUR VALUE OF PGVT	OUR VALUE OF GVT	TEST METHOD
REGULATORY PROPERTIES				
Deviation in length & width	±0.5 %	±0.1 %	±0.1 %	ISO-10545-2
Deviation in thickness	±5.0 %	±4.0 %	±4.0 %	ISO-10545-2
Straightness in side	±0.5 %	±0.1 %	±0.1 %	ISO-10545-2
Rectangularity	±0.6 %	±0.1 %	±0.1 %	ISO-10545-2
Surface flatness	±0.5 %	±0.2 %	±0.2 %	ISO-10545-2
Color difference	Unaltered	No change	No change	ISO-10545-16
Glossiness	As per mfg.	Min. 90%	Min. 4%	GLOSSOMETER
SURFACE MECHANICAL PROPERTIES				
Water absorption	< 0.50 %	< 0.05 %	< 0.05 %	ISO-10545-3
Apparent density	> 2.0 g/cc	> 2.10 g/cc	> 2.10 g/cc	DIN 51082
MASSIVE MECHANICAL PROPERTIES				
Modulus of rupture	Min. 35 N/mm²	Min. 40 N/mm ²	Min. 40 N/mm ²	ISO-10545-4
Breaking strength	Min. 1300 N	Min. 2000 N	Min. 2000 N	ISO-10545-4
Impact resistance	as per mfg.	Min. 0.55	Min. 0.55	ISO-10545-5
SURFACE MECHANICAL PROPERTIES				
Surface abrasion resistance	as per mfg.	Min. Class-3	Min. Class-4	ISO-10545-7
MOH's hardness	as per mfg.	Min. 4	Min. 5	EN 101
THERMO HYDROMETRIC PROPERTIES				
Frost resistance	No damage	No damage	No damage	ISO-10545-12
Thermal shock resistance	No damage	No damage	No damage	ISO-10545-9
Moisture expansion	Nil	Nil	Nil	ISO-10545-10
Thermal expansion (COE)	Max. 9.0x10 ⁻⁶	Max. 6.5x10 ⁻⁶	Max. 6.5x10 ⁻⁶	ISO-10545-8
Crazing resistance	as per mfg.	Min. 10 Cycle	Min. 10 Cycle	ISO-10545-11
CHEMICAL PROPERTIES				
Chemical resistance	No damage	No damage	No damage	ISO-10545-13
Stain resistance	Resist ant	Resistant	Resistant	ISO-10545-14
SAFETY PROPERTIES				
Slip resistance	as per mfg.	> 0.40	> 0.40	ISO-10545-17
Fire resistance	as per mfg.	Fireproof	Fireproof	N. A.
Lead & Cadmium given off by glazed tiles	as per mfg.	Doesn't yield Pb & Cd	Doesn't yield Pb & Cd	ISO-10545-15

Packing Details

Sr. No.	Size	Thickness (approx*)	Pieces / Box	Area / Box (approx*)	
1	600x1200 mm	9mm	2pcs.	1.44 sq. mtr.	29

Cutting Specifications

Cutting with disk

In order to do a correct cutting into one slab 12mm (1/2") it is recommended the use of segmented cutting disks and specifications as described below.

Disk diameter	RPM	Cutting speed
		(m/min)-(feet/min)
300 mm - 12"	2600 rpm	1/2 m/min - 4 feet/mir
350 mm - 14"	2300 rpm	1/2 m/min - 4 feet/mir
400 mm - 16"	1900 rpm	1/2 m/min - 4 feet/mir

To ensure correct finishes, it is recommended lowering the speed at both ends to 25% 0.3m/min - 1 feet/min. If the cutting also requires beveling it is also recommend to slow the speed in the cutting path to 0.6 m/min - 2feet/min.

In order to avoid stress into the slab, it is imperative the use of cutting surfaces that are perfectly levelled and good disk refrigeration. The disk must have a direct application to the cutting edge with refrigeration liquid or water during all the operation.

For inner cutting, as it has been said before, is mandatory the prior drilling at the corners to ensure a $5\,\mathrm{mm}$ - $3/16^\circ$ radius. Therefore, the drill must have $10\,\mathrm{mm}$ - $6/16^\circ$ diameter or more.

Vater jet cutting

Before starting the waterjet cutting it is advisable to secure the surface and check the flatness of the slab on the support structure for cutting.

Unless necessary (Ex. to create a cavity), the cut must begin and finish outside the slab, always respecting 50 mm - 2° of perimeter during the cutting to avoid accumulation of stresses. The pressure should not exceed 4000 bar and the linear cutting speed should be around 0.6 m / min - 2 feet / min

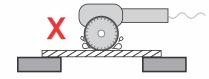
As long as the technical capacity of the cutting machine allows it, it is advisable to finish all the cuts towards the edge of the slab and avoid all the endings at the central area of the slab.

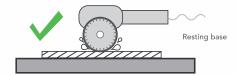
Cutting stresses

In order to minimize the residual stresses in a slab it is advisable, regardless of the cutting method employed, to remove 25~mm - 1" from the total perimeter of the slab.

This not only mitigates the future stresses but also eliminates all possible stress that the material has accumulated during its manufacture, handling or transport until is finally done any operation into the slab.

Cutting





Drilling

