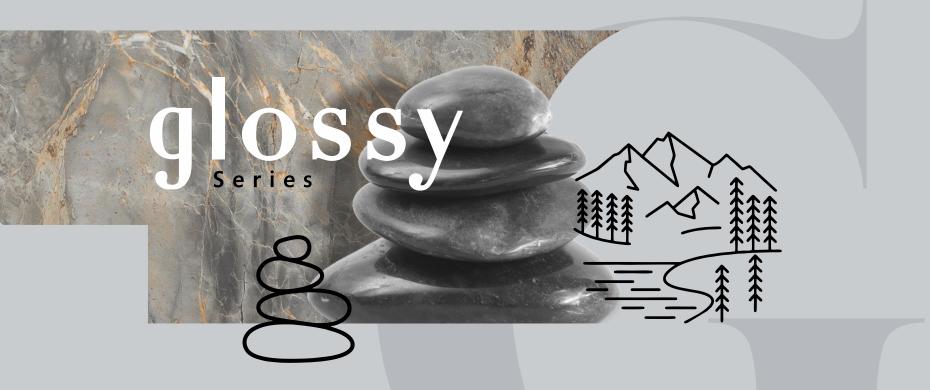
## **600x1200mm | PGVT** Glossy Series



# **enlightened** with **pseudo diamonds**

a high reflective surface displaying the shimmer and rich penchant for decor.



**600x1200mm | PGVT** Glossy Series



restaurants



spa-wellness



big projects



shops/offices



living



bathroom



kitchen



children-friendly spaces

#### live your style everywhere

With Design Your Slabs you can implement your creative ideas anywhere, with the guarantee of obtaining the maximum results from an aesthetic and technical perspective. In interior spaces, to give colour, character and personality to commercial and residential environments and in places dedicated to hospitality, entertainment and conviviality; in particularly wet areas such as spas, and wellness centres, and outdoors, with the creation of attractive façades, walls or other interventions with a surprising and long-lasting decorative impact.



# untouched fragment of nature

fancy the elegance of a immaculate charisma that casts a spell on you.



- eco friendly
- random design
- Now maintenance



#### pietra bianco







#### pietra bianco





<u></u>

Thickness: 9mm



Finish: **GLOSSY** 



HIGH STRENGTH



ECO FRIENDLY



RANDOM DESIGN

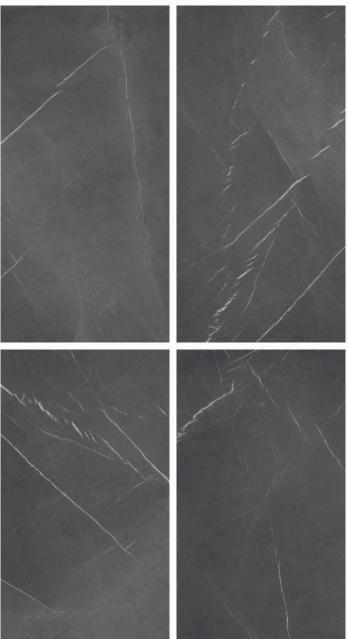




pietra nerro







#### pietra nerro





<u></u>

Thickness: 9mm



Finish: **GLOSSY** 



HIGH STRENGTH



ECO FRIENDLY



random design





#### pietra crema







### pietra crema





Thickness: 9mm



Finish: **GLOSSY** 



HIGH STRENGTH



ECO FRIENDLY

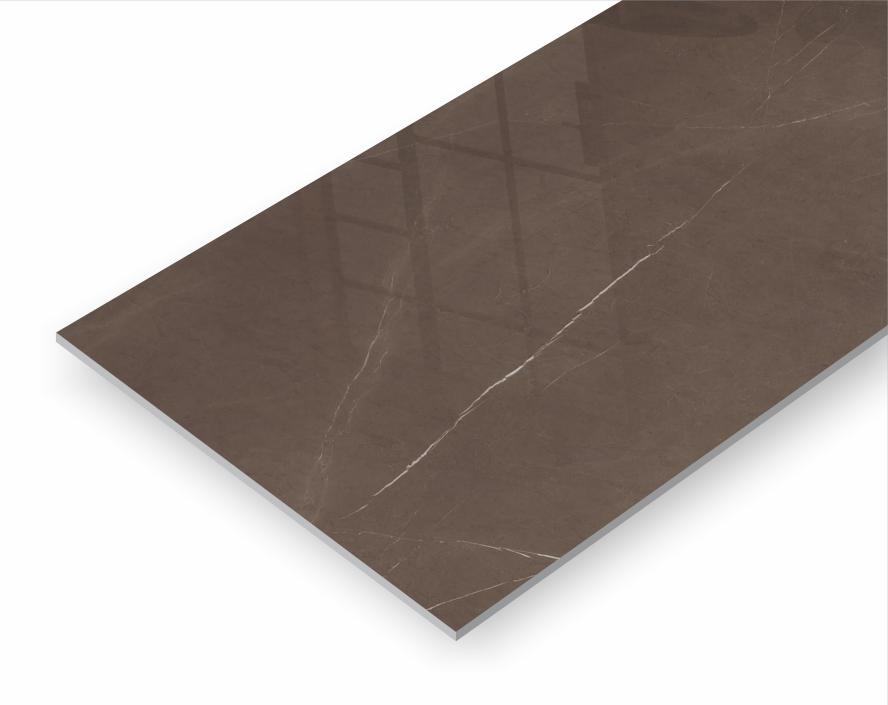


random design





pietra choco







## pietra choco





Thickness: 9mm



Finish: **GLOSSY** 



high strength



ECO FRIENDLY



random design





#### roca bianco







### roca bianco



#### 600x 1200mm



Thickness: 9mm



Finish: **GLOSSY** 



HIGH STRENGTH



ECO FRIENDLY



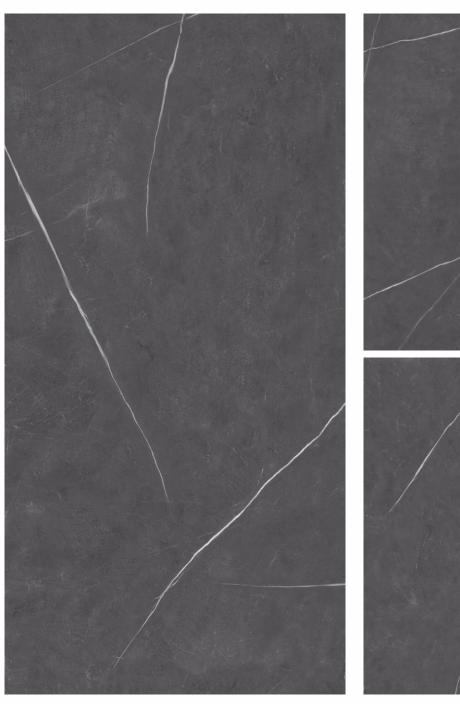
random design

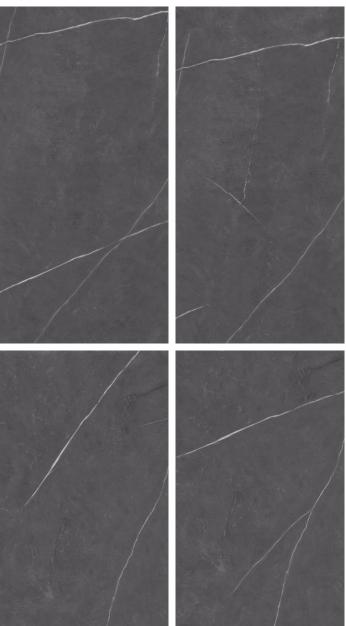




roca nerro







#### roca nerro





<u></u>

Thickness: 9mm



Finish: **GLOSSY** 



HIGH STRENGTH



ECO FRIENDLY

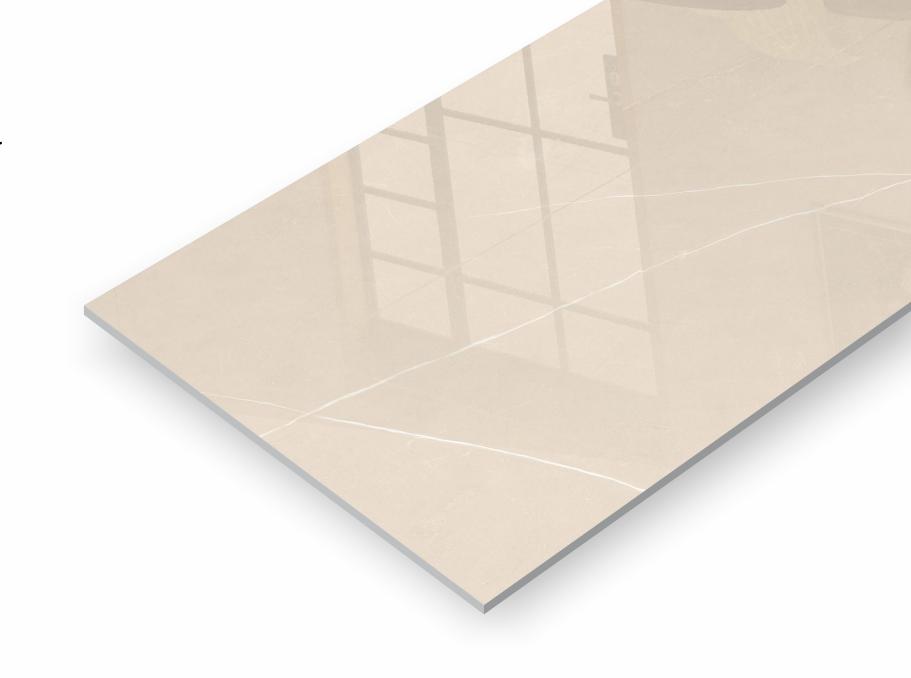


random design





#### roca crema





#### roca crema





Thickness: 9mm



Finish: **GLOSSY** 



HIGH STRENGTH



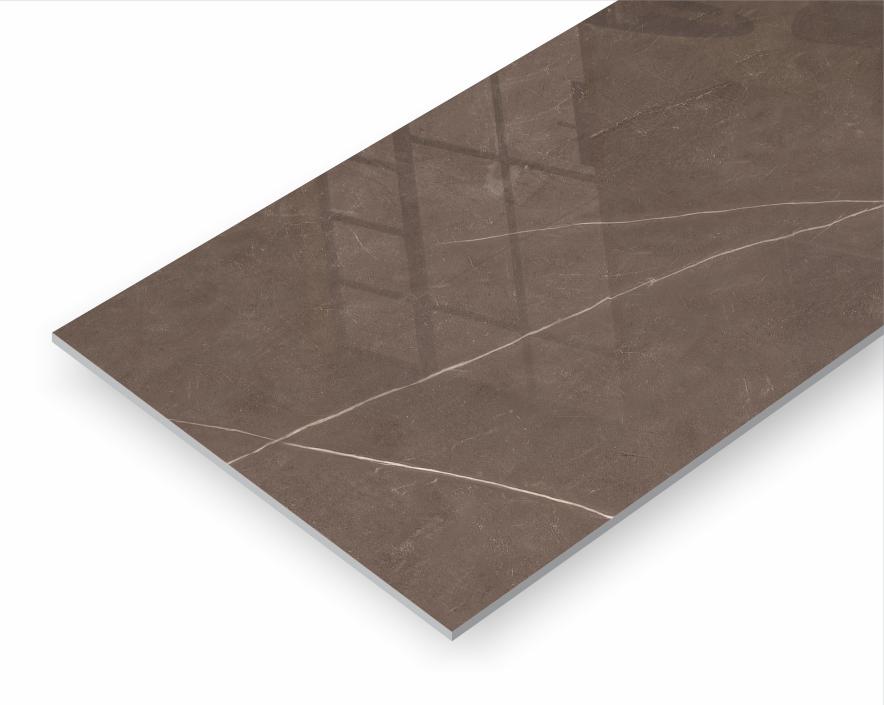
ECO FRIENDLY



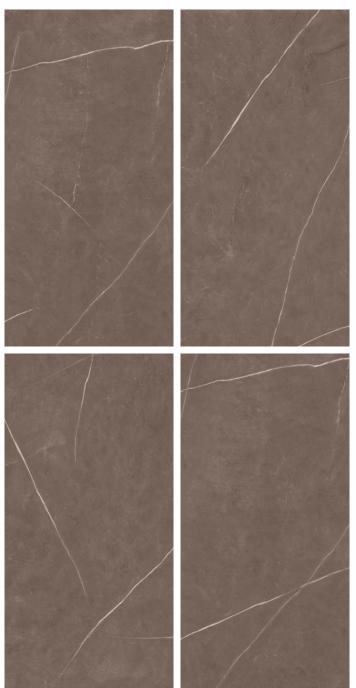
RANDOM DESIGN



roca choco







### roca choco





Thickness: 9mm



Finish: **GLOSSY** 



HIGH STRENGTH



ECO FRIENDLY



random design



eberico bianco







#### eberico bianco





<u></u>

Thickness: 9mm



Finish: **GLOSSY** 



HIGH STRENGTH



ECO FRIENDLY



random design

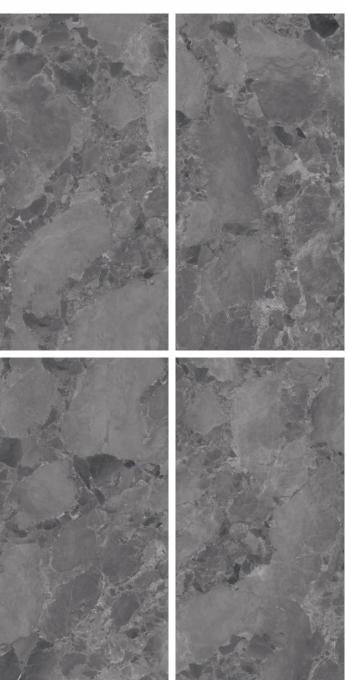




eberico nero







#### eberico nero





**≛** ⊺

Thickness: 9mm



Finish: **GLOSSY** 



HIGH STRENGTH



ECO FRIENDLY



random design











### silver roots bianco





Thickness: 9mm





high strength



ECO FRIENDLY



random design





silver roots grey





### silver roots grey





Thickness: 9mm



Finish: **GLOSSY** 



high strength



ECO FRIENDLY



random design





nexo white







#### nexo white





<u></u>

Thickness: 9mm



Finish: **GLOSSY** 



HIGH STRENGTH



ECO FRIENDLY



random design



nexo grey







#### nexo grey





Thickness: 9mm



Finish: **GLOSSY** 



HIGH STRENGTH



ECO FRIENDLY



random design





#### silver river







#### silver river





Thickness: 9mm



Finish: **GLOSSY** 



HIGH STRENGTH



ECO FRIENDLY



random design





golden river







#### golden river





Thickness: 9mm



Finish: **GLOSSY** 



HIGH STRENGTH



ECO FRIENDLY



random design





burder grey







#### burder grey





Thickness: 9mm



Finish: **GLOSSY** 



high strength



ECO FRIENDLY



random design

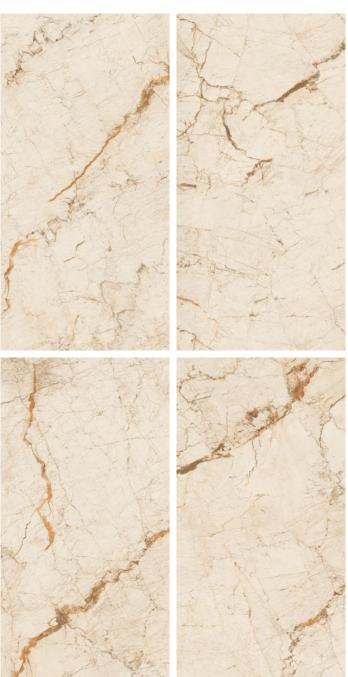




burder crema







#### burder crema





<u></u>

Thickness: 9mm



Finish: **GLOSSY** 



high strength



ECO FRIENDLY



random design





#### perlino white







#### perlino white



#### 600x 1200mm



<u>\*</u>

Thickness: 9mm



Finish: **GLOSSY** 



high strength



ECO FRIENDLY



random design





#### perlino crema







#### perlino crema





<u></u>

Thickness: 9mm



Finish: **GLOSSY** 



HIGH STRENGTH



ECO FRIENDLY



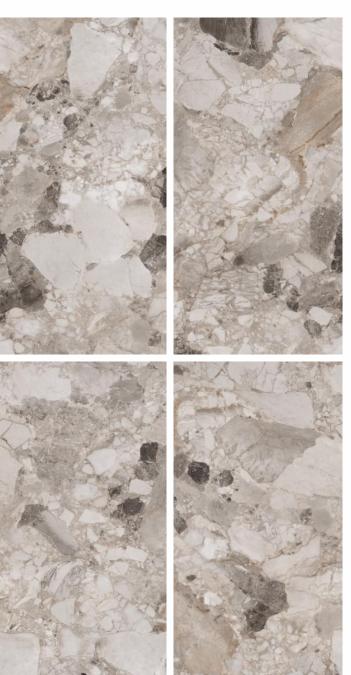
random design











## superceppo tan





Thickness: 9mm



Finish: **GLOSSY** 



HIGH STRENGTH



ECO FRIENDLY



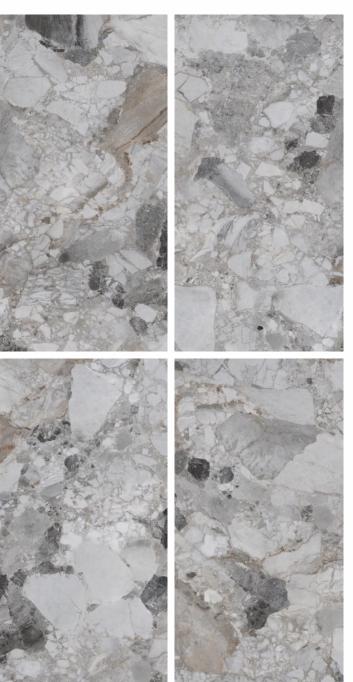
random design











#### superceppo grey





Thickness: 9mm



Finish: **GLOSSY** 



HIGH STRENGTH



ECO FRIENDLY



random design





ocean grey







# ocean grey





Thickness: 9mm



Finish: **GLOSSY** 



HIGH STRENGTH



ECO FRIENDLY



RANDOM DESIGN





ocean graphite







#### ocean graphite





<u></u>

Thickness: 9mm



Finish: **GLOSSY** 



HIGH STRENGTH



ECO FRIENDLY



random design





ocean gold







# ocean gold





Thickness: 9mm



Finish: **GLOSSY** 



HIGH STRENGTH



ECO FRIENDLY



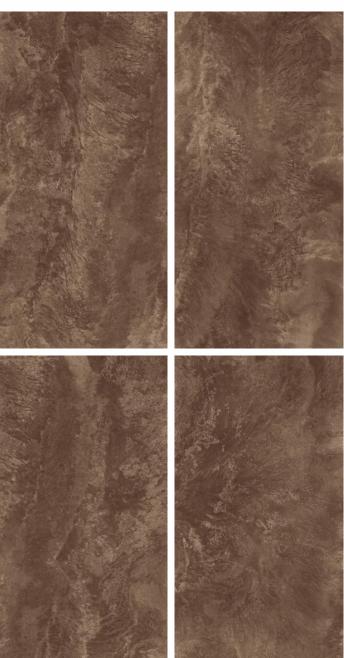
RANDOM DESIGN



ocean choco







### ocean choco

600x 1200mm



Thickness: 9mm



Finish: **GLOSSY** 



HIGH STRENGTH



ECO FRIENDLY



random design



oram pearl







### oram pearl





<u></u>

Thickness: 9mm



Finish: **GLOSSY** 



HIGH STRENGTH



ECO FRIENDLY



random design





oram grey







### oram grey





Thickness: 9mm



Finish: **GLOSSY** 



HIGH STRENGTH



ECO FRIENDLY



random design





oram crema







#### oram crema





<u></u>

Thickness: 9mm



Finish: **GLOSSY** 



HIGH STRENGTH



ECO FRIENDLY



RANDOM DESIGN



oram choco







#### oram choco

#### 600x 1200mm



Thickness: 9mm



Finish: **GLOSSY** 



HIGH STRENGTH



ECO FRIENDLY



random design



### laurent bianco







### laurent bianco





 $\stackrel{\bullet}{=}$ 

Thickness: 9mm



Finish: **GLOSSY** 



HIGH STRENGTH



ECO FRIENDLY



random design



### laurent blue







## laurent blue

600x 1200mm



Thickness: 9mm



Finish: **GLOSSY** 



HIGH STRENGTH



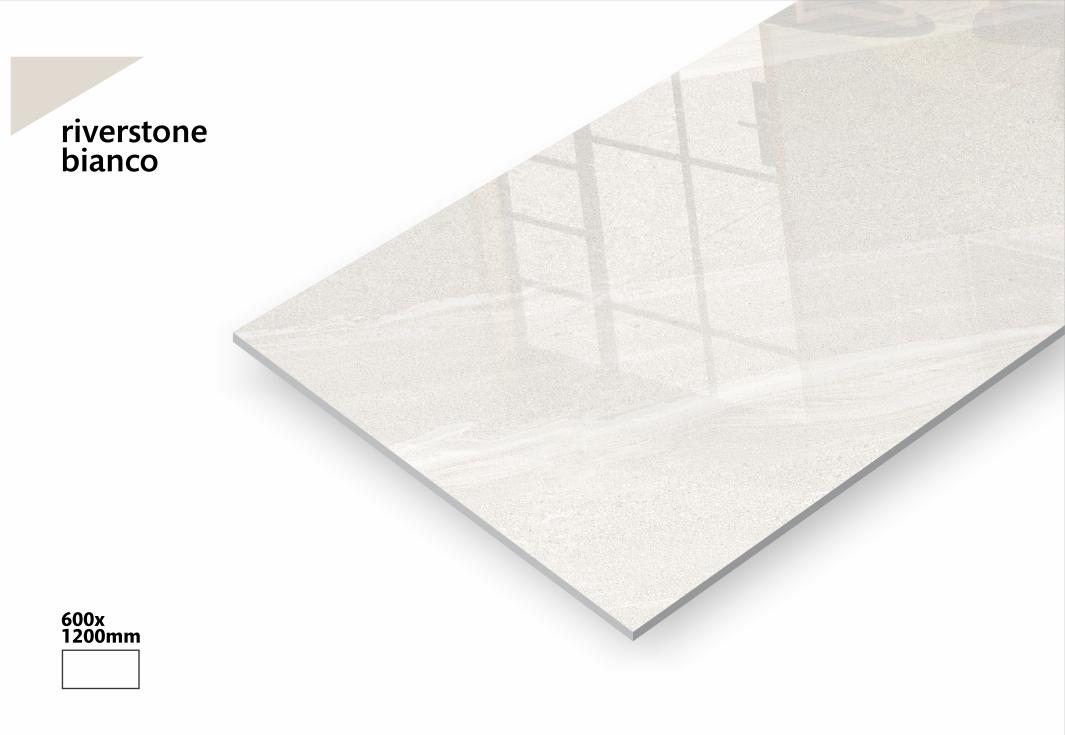
ECO FRIENDLY



random design









### riverstone bianco





<u></u>

Thickness: 9mm



Finish: **GLOSSY** 



HIGH STRENGTH



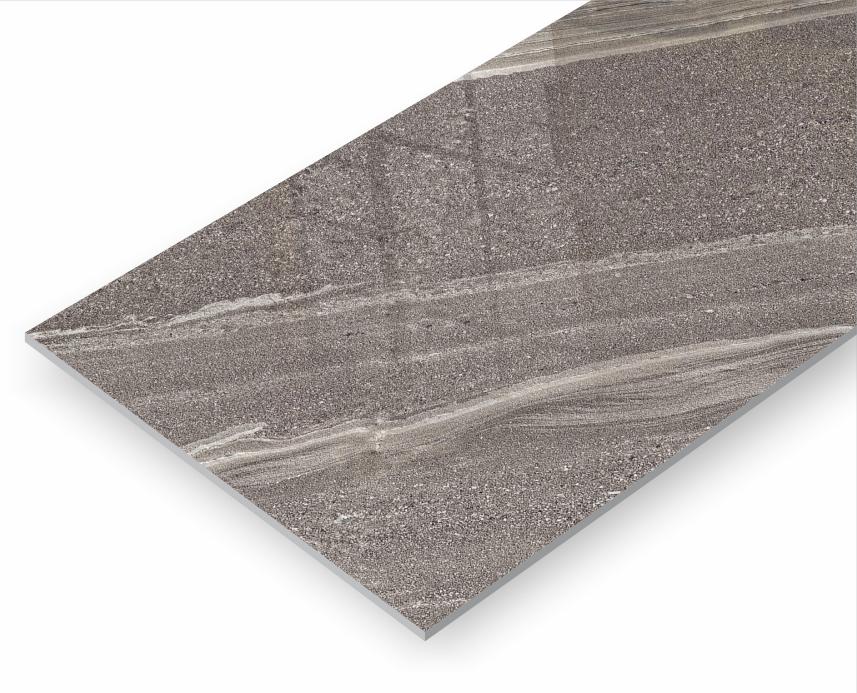
ECO FRIENDLY



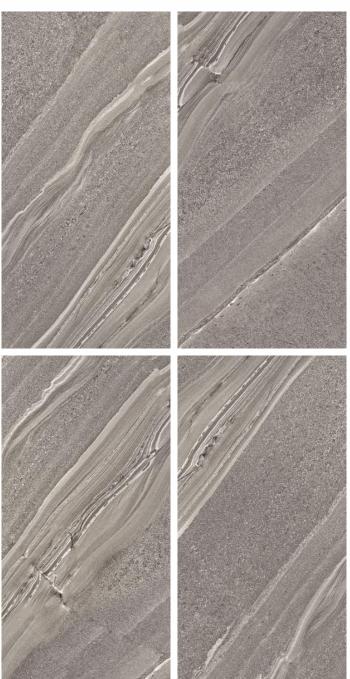
random design



riverstone grey







### riverstone grey





Thickness: 9mm



Finish: **GLOSSY** 



high strength



ECO FRIENDLY



random design







### riverstone crema





Thickness: 9mm



Finish: **GLOSSY** 



HIGH STRENGTH



ECO FRIENDLY



random design





riverstone choco







### riverstone choco





Thickness: 9mm



Finish: **GLOSSY** 



high strength



ECO FRIENDLY



random design





grey traonyx







### grey traonyx





Thickness: 9mm



Finish: **GLOSSY** 



HIGH STRENGTH



ECO FRIENDLY



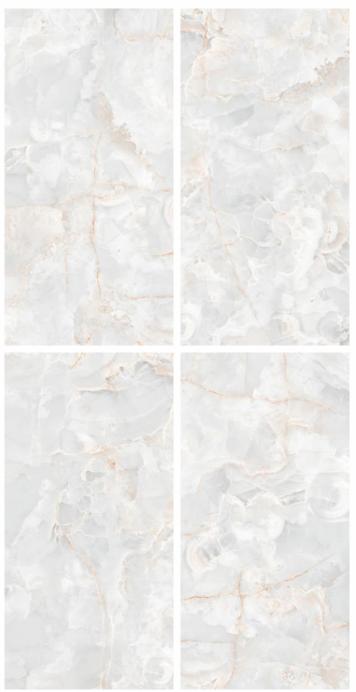
random design



white traonyx







### white traonyx



#### 600x 1200mm



<u></u>

Thickness: 9mm



Finish: **GLOSSY** 



HIGH STRENGTH



ECO FRIENDLY

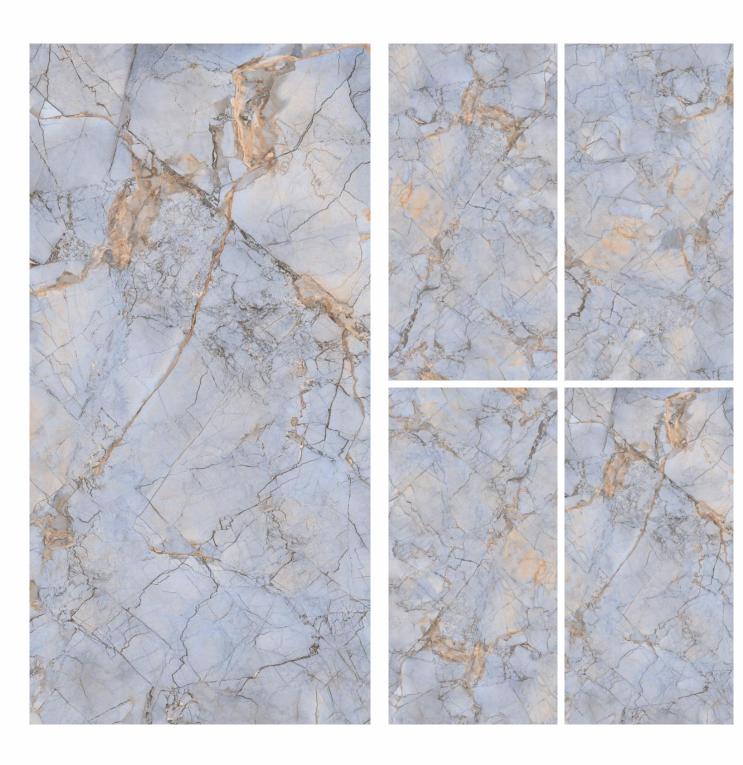


random design



### oriental blue





## oriental blue





Thickness: 9mm



Finish: **GLOSSY** 



HIGH STRENGTH



ECO FRIENDLY



random design



oriental choco







### oriental choco





Thickness: 9mm















oriental grey







## oriental grey





Thickness: 9mm



Finish: **GLOSSY** 



HIGH STRENGTH



ECO FRIENDLY



random design



evia beige





# evia beige





Thickness: 9mm



Finish: **GLOSSY** 



HIGH STRENGTH



ECO FRIENDLY



random design





evia brown





# evia brown





Thickness: 9mm



Finish: **GLOSSY** 



HIGH STRENGTH



ECO FRIENDLY

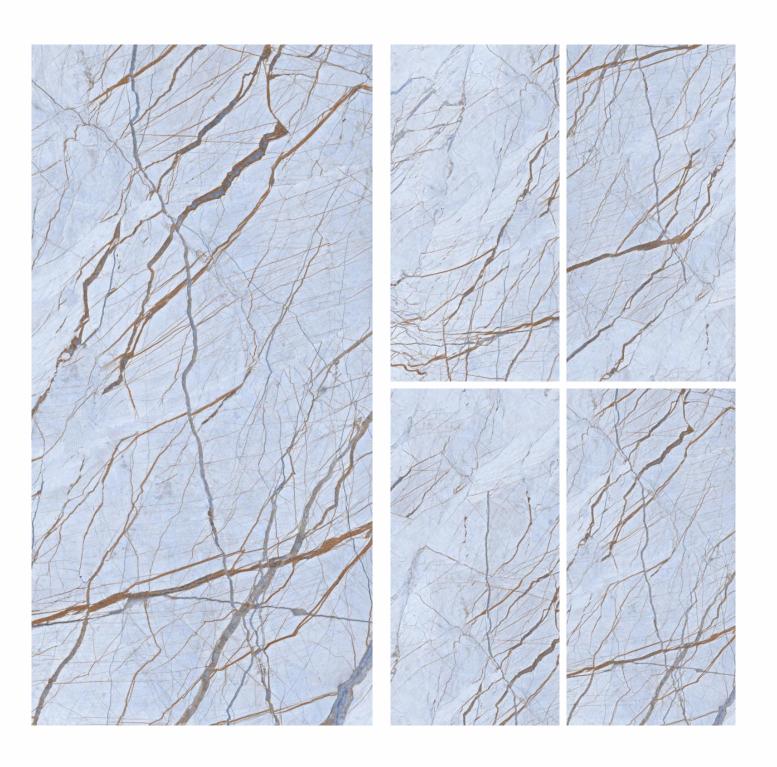


random design



evia teal





### evia teal





Thickness: 9mm



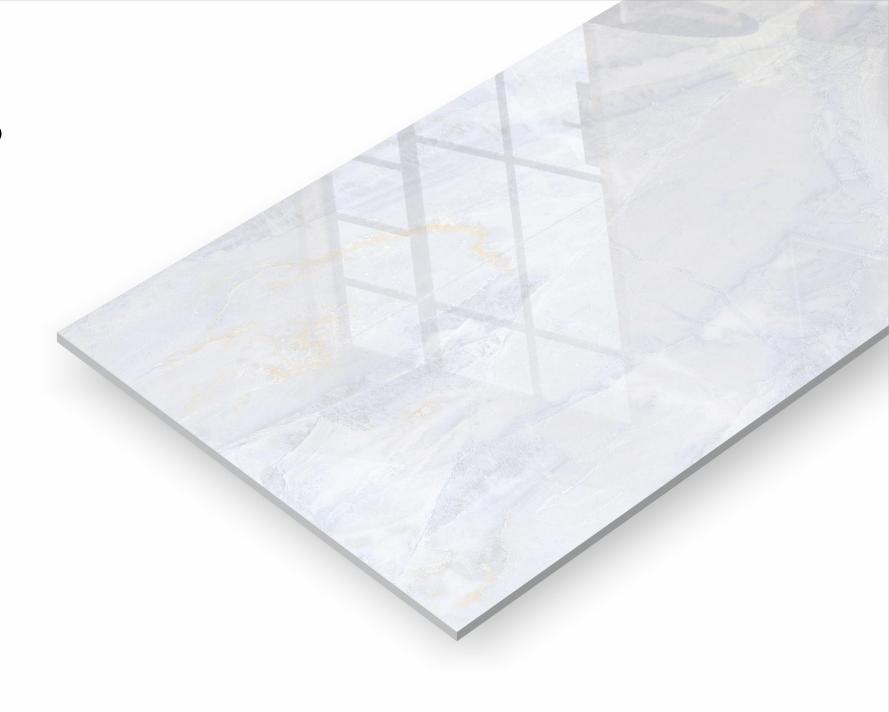
HIGH STRENGTH

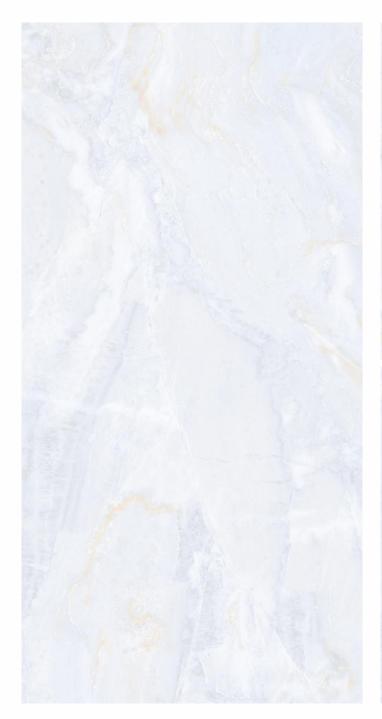


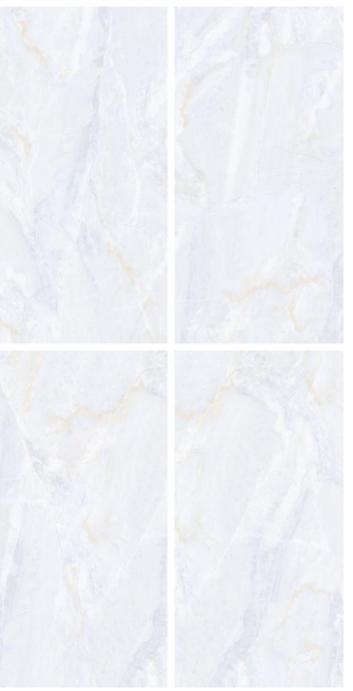




monaco aqua







### monaco aqua





<u></u>

Thickness: 9mm



Finish: **GLOSSY** 



HIGH STRENGTH



ECO FRIENDLY

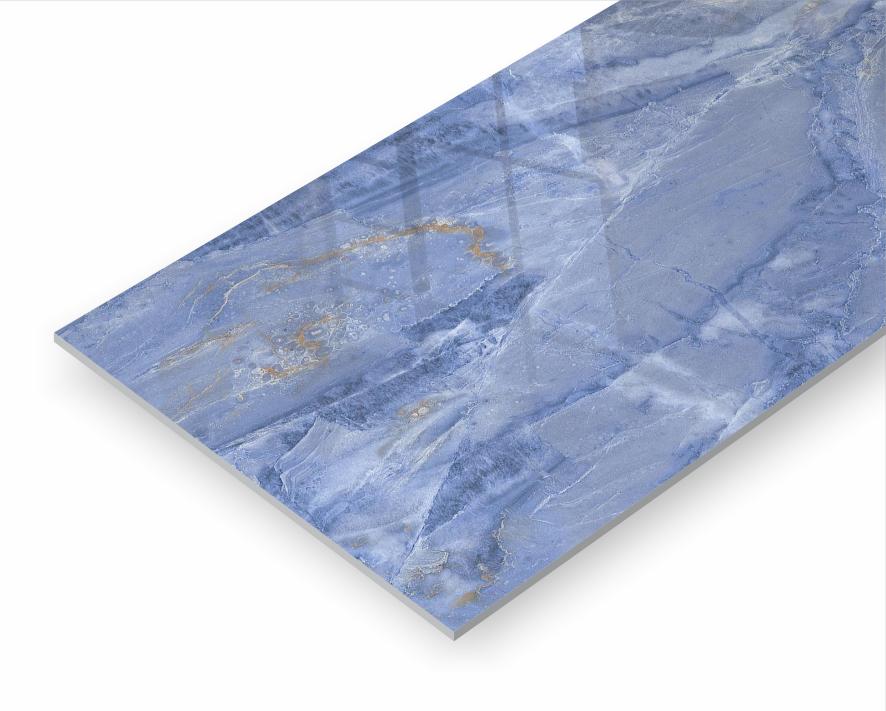


random design

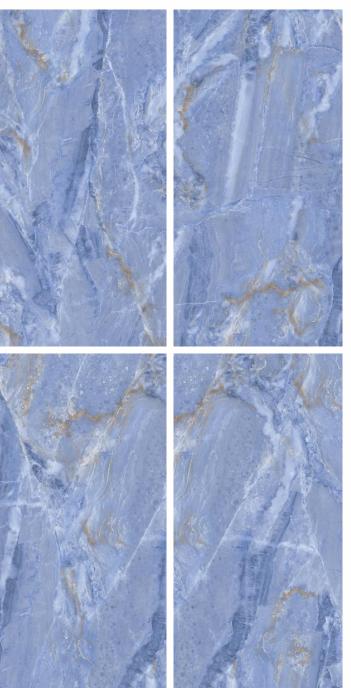




### monaco blue







### monaco blue





<u>\*</u> 7

Thickness: 9mm



Finish: **GLOSSY** 



HIGH STRENGTH



ECO FRIENDLY



random design





rosaliya crema







### rosaliya crema





<u></u>

Thickness: 9mm



Finish: **GLOSSY** 



HIGH STRENGTH



ECO FRIENDLY



random design



rosaliya gold







### rosaliya gold





<u></u>

Thickness: 9mm



Finish: **GLOSSY** 



high strength



ECO FRIENDLY

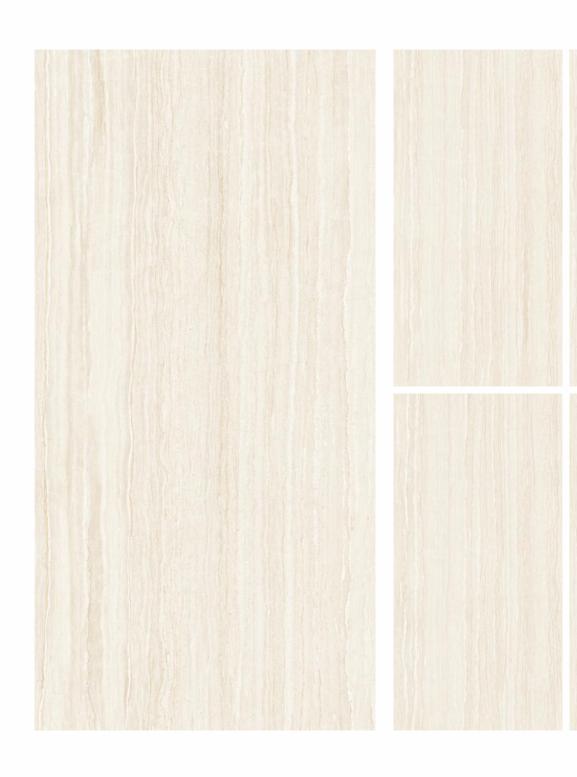


random design



### glassia crema





### glassia crema





<u></u>

Thickness: 9mm



Finish: **GLOSSY** 



HIGH STRENGTH



ECO FRIENDLY



RANDOM DESIGN



glassia gold







# glassia gold





Thickness: 9mm



Finish: **GLOSSY** 



HIGH STRENGTH



ECO FRIENDLY



RANDOM DESIGN



# fusion white







# fusion white



#### 600x 1200mm



<u></u>

Thickness: 9mm



Finish: **GLOSSY** 



HIGH STRENGTH



ECO FRIENDLY



random design



fusion grey







# fusion grey





Thickness: 9mm



Finish: **GLOSSY** 



HIGH STRENGTH



ECO FRIENDLY



random design



fusion ivory







# fusion ivory





<u></u>

Thickness: 9mm



Finish: **GLOSSY** 



HIGH STRENGTH



ECO FRIENDLY



random design



# fusion choco







# fusion choco





<u></u> ⊤ŀ

Thickness: 9mm



Finish: **GLOSSY** 



HIGH STRENGTH



ECO FRIENDLY



random design



#### **Technical Specifications**

CHARACTERISTICS	STANDARD AS PER ISO-13006/EN14411 GROUP BIA	OUR VALUE OF PGVT	OUR VALUE OF GVT	TEST METHOD
REGULATORY PROPERTIES				
Deviation in length & width	±0.5 %	±0.1 %	±0.1 %	ISO-10545-2
Deviation in thickness	±5.0 %	±4.0 %	±4.0 %	ISO-10545-2
Straightness in side	±0.5 %	±0.1 %	±0.1 %	ISO-10545-2
Rectangularity	±0.6 %	±0.1 %	±0.1 %	ISO-10545-2
Surface flatness	±0.5 %	±0.2 %	±0.2 %	ISO-10545-2
Color difference	Unaltered	No change	No change	ISO-10545-16
Glossiness	As per mfg.	Min. 90%	Min. 4%	GLOSSOMETER
SURFACE MECHANICAL PROPERTIES				
Water absorption	< 0.50 %	< 0.05 %	< 0.05 %	ISO-10545-3
Apparent density	> 2.0 g/cc	> 2.10 g/cc	> 2.10 g/cc	DIN 51082
MASSIVE MECHANICAL PROPERTIES				
Modulus of rupture	Min. 35 N/mm <sup>2</sup>	Min. 40 N/mm <sup>2</sup>	Min. 40 N/mm²	ISO-10545-4
Breaking strength	Min. 1300 N	Min. 2000 N	Min. 2000 N	ISO-10545-4
Impact resistance	as per mfg.	Min. 0.55	Min. 0.55	ISO-10545-5
SURFACE MECHANICAL PROPERTIES				
Surface abrasion resistance	as per mfg.	Min. Class-3	Min. Class-4	ISO-10545-7
MOH's hardness	as per mfg.	Min. 4	Min. 5	EN 101
THERMO HYDROMETRIC PROPERTIES				
Frost resistance	No damage	No damage	No damage	ISO-10545-12
Thermal shock resistance	No damage	No damage	No damage	ISO-10545-9
Moisture expansion	Nil	Nil	Nil	ISO-10545-10
Thermal expansion (COE)	Max. 9.0x10 <sup>-6</sup>	Max. 6.5x10 <sup>-6</sup>	Max. 6.5x10 <sup>-6</sup>	ISO-10545-8
Crazing resistance	as per mfg.	Min. 10 Cycle	Min. 10 Cycle	ISO-10545-11
CHEMICAL PROPERTIES				
Chemical resistance	No damage	No damage	No damage	ISO-10545-13
Stain resistance	Resist ant	Resistant	Resistant	ISO-10545-14
SAFETY PROPERTIES				
Slip resistance	as per mfg.	> 0.40	> 0.40	ISO-10545-17
Fire resistance	as per mfg.	Fireproof	Fireproof	N. A.
Lead & Cadmium given off by glazed tiles	as per mfg.	Doesn't yield Pb & Cd	Doesn't yield Pb & Cd	ISO-10545-15

#### **Packing Details**

Sr. No.		Thickness (approx*)	Pieces / Box	Area / Box (approx*)	Wt. Kg. (approx*)
1	600x1200 mm	9mm	2pcs.	1.44 sq. mtr.	29

#### **Cutting Specifications**

#### Cutting with disk

In order to do a correct cutting into one slab 12mm (1/2") it is recommended the use of segmented cutting disks and specifications as described below.

Disk diameter	RPM	Cutting speed
		(m/min)-(feet/min)
300 mm - 12"	2600 rpm	1/2 m/min - 4 feet/min
350 mm - 14"	2300 rpm	1/2 m/min - 4 feet/min
400 mm - 16"	1900 rpm	1/2 m/min - 4 feet/min

To ensure correct finishes, it is recommended lowering the speed at both ends to 25% 0.3m/min - 1 feet/min. If the cutting also requires beveling it is also recommend to slow the speed in the cutting path to 0.6 m/min - 2feet/min.

In order to avoid stress into the slab, it is imperative the use of cutting surfaces that are perfectly levelled and good disk refrigeration. The disk must have a direct application to the cutting edge with refrigeration liquid or water during all the operation.

For inner cutting, as it has been said before, is mandatory the prior drilling at the corners to ensure a  $5\,\mathrm{mm}$  -  $3/16^\circ$  radius. Therefore, the drill must have  $10\,\mathrm{mm}$  -  $6/16^\circ$  diameter or more.

#### Water iet cutting

Before starting the waterjet cutting it is advisable to secure the surface and check the flatness of the slab on the support structure for cutting.

Unless necessary (Ex. to create a cavity), the cut must begin and finish outside the slab, always respecting  $50~\text{mm} \cdot 2^*$  of perimeter during the cutting to avoid accumulation of stresses. The pressure should not exceed 4000~bar and the linear cutting speed should be around 0.6~m /  $\text{min} \cdot 2~\text{feet}$  / min

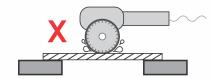
As long as the technical capacity of the cutting machine allows it, it is advisable to finish all the cuts towards the edge of the slab and avoid all the endings at the central area of the slab.

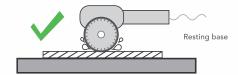
#### Cutting stresses

In order to minimize the residual stresses in a slab it is advisable, regardless of the cutting method employed, to remove 25~mm - 1" from the total perimeter of the slab.

This not only mitigates the future stresses but also eliminates all possible stress that the material has accumulated during its manufacture, handling or transport until is finally done any operation into the slab.

#### Cutting





#### Drilling

